

Radiation Effect on Materials for Spintronics and Nanomagnetism Application

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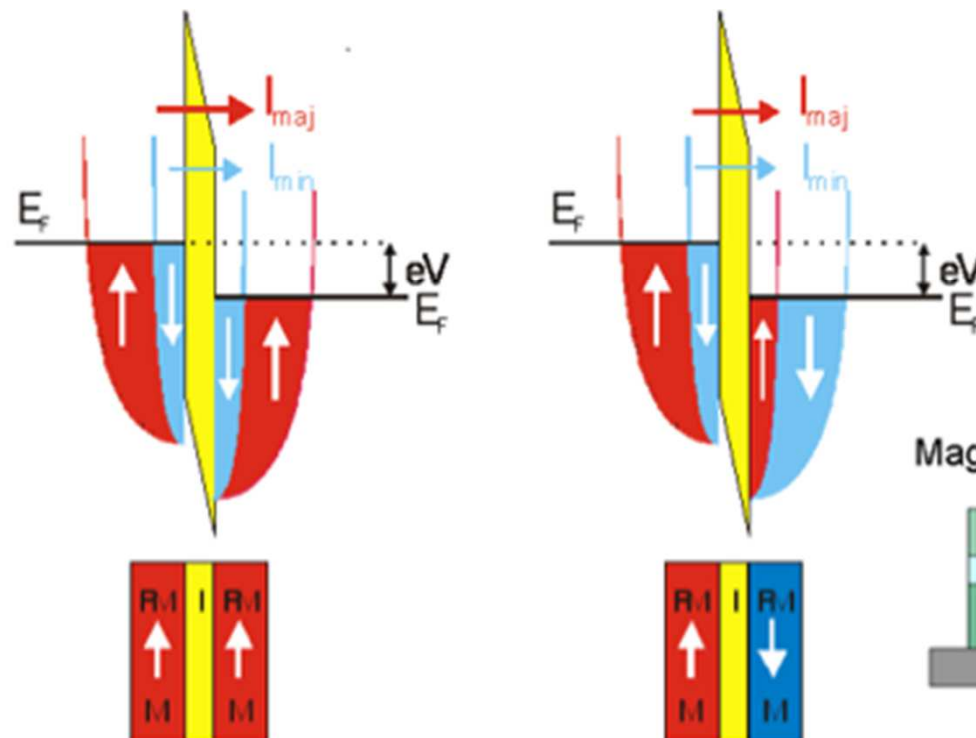
- ▣ Grandis Inc.

Dr. Eugene Chen

Outline

- Background and Motivation
 - Spintronics
 - Basics radiation
- Experiment and Results
 - Crystalline MnAl and Amorphous TbFeCo
- Summary and Future work

Spin Dependent Transport

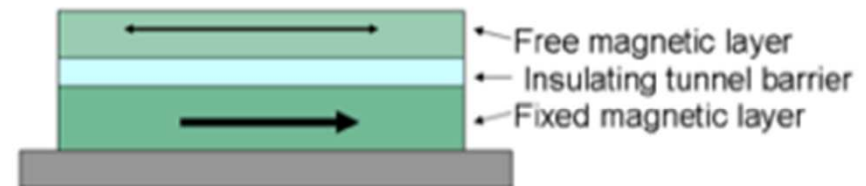


Julliere (1975)

$$TMR = \frac{R_{AP} - R_P}{R_P} = \frac{2P_1P_2}{1 - P_1P_2}$$

$$\text{with } P = \frac{N_{\uparrow} - N_{\downarrow}}{N_{\uparrow} + N_{\downarrow}}$$

Magnetic Tunnel Junction (MTJ)



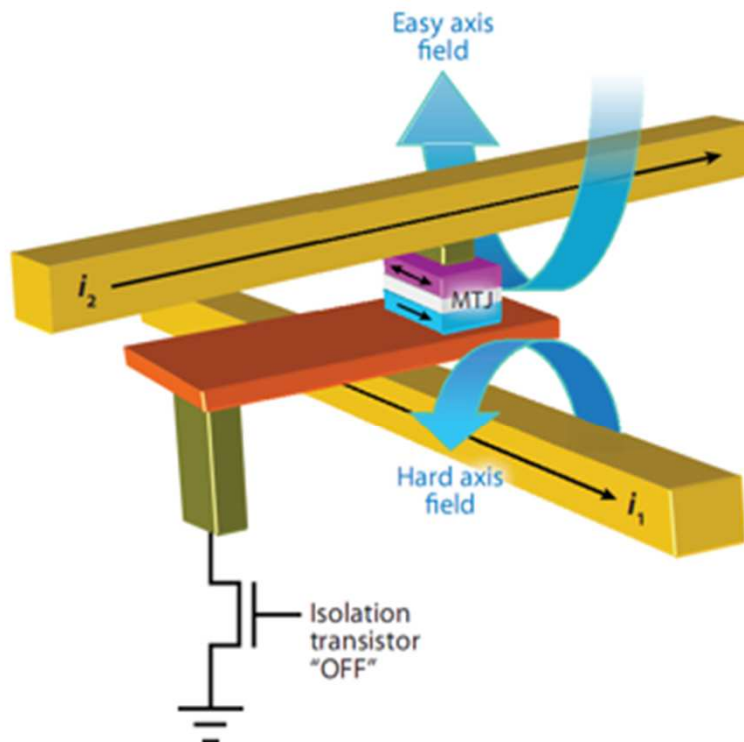
$$I_P \approx N_{\uparrow}^1 N_{\uparrow}^2 + N_{\downarrow}^1 N_{\downarrow}^2$$

$$I_{AP} \approx N_{\uparrow}^1 N_{\downarrow}^2 + N_{\downarrow}^1 N_{\uparrow}^2$$

$\text{AlO}_x \rightarrow \text{TMR} \sim 70\%$

$\text{MgO} \rightarrow \text{TMR} \sim 800\%$

MRAM: The challenge



Advantages:

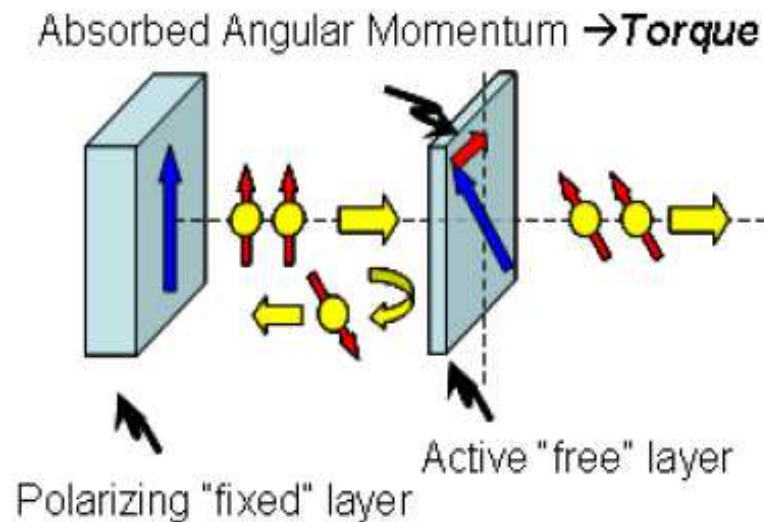
- Truly Non-volatile
- Compatibility with CMOS
- Fast (~ 20 ns read and write time)
- Endurance ($>10^{15}$)

Main Challenge: **cannot scale down!**

- Thermal stability factor $K_u V / k_B T \sim 60$ (10-yr retention time)

[J. M. Slaughter, Annu. Rev. Mater. Res. **39**, 277 (2009)]

STT: Spin Torque Transfer



$$J_c = \frac{2e\alpha M_s t_F (H + H_K + 2\pi M_s)}{\hbar\eta}$$

[J.C. Slonczewski J. Magn. Magn Mater. 159 L1 (1996)]

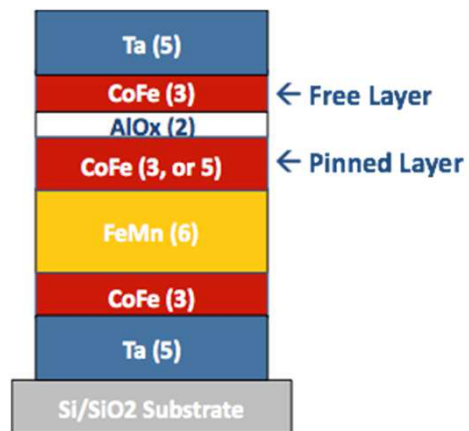
Current density (not current!) determine the threshold for switching!
 \rightarrow Switching current scales down correctly with cell size!

PMA materials

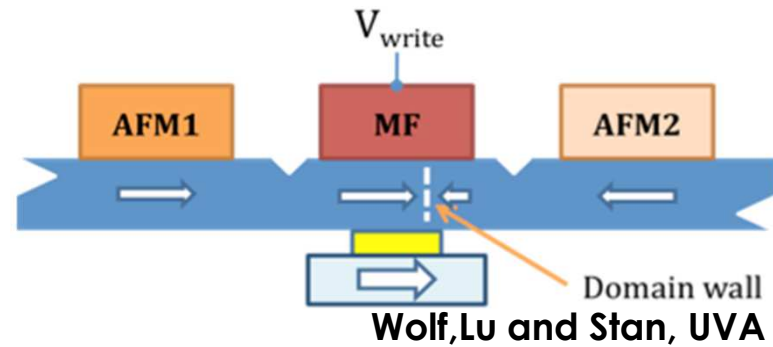
	Interfacial effect	Crystalline magnetic anisotropy	Amorphous RE-Co-Fe
Materials	CoFeGe Co ₂ FeAl	L ₁ ⁰ MnAl	GdCoFe TbCoFe
Compatible with MgO barrier	Yes	??	CoFeB interlayer
Thermal stability Δ	low	high	high
Damping parameters	0.002~0.005	0.008	typically >0.1
Ms (emu/cc)	> 1000	400	50~ 200
Processing temperature	250~350 °C	400 ~ 700 °C	< 250 °C

STT device structures

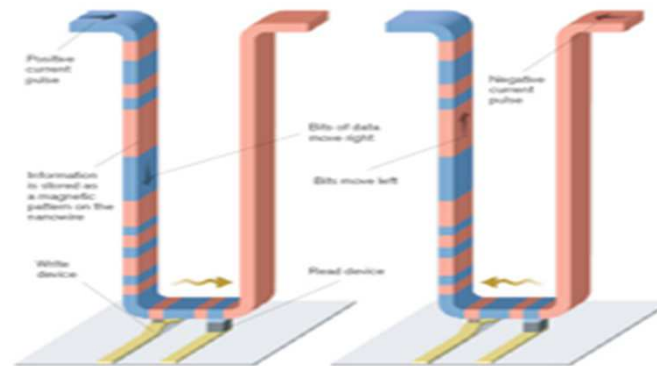
STT-MTJ



Magnetic memristor

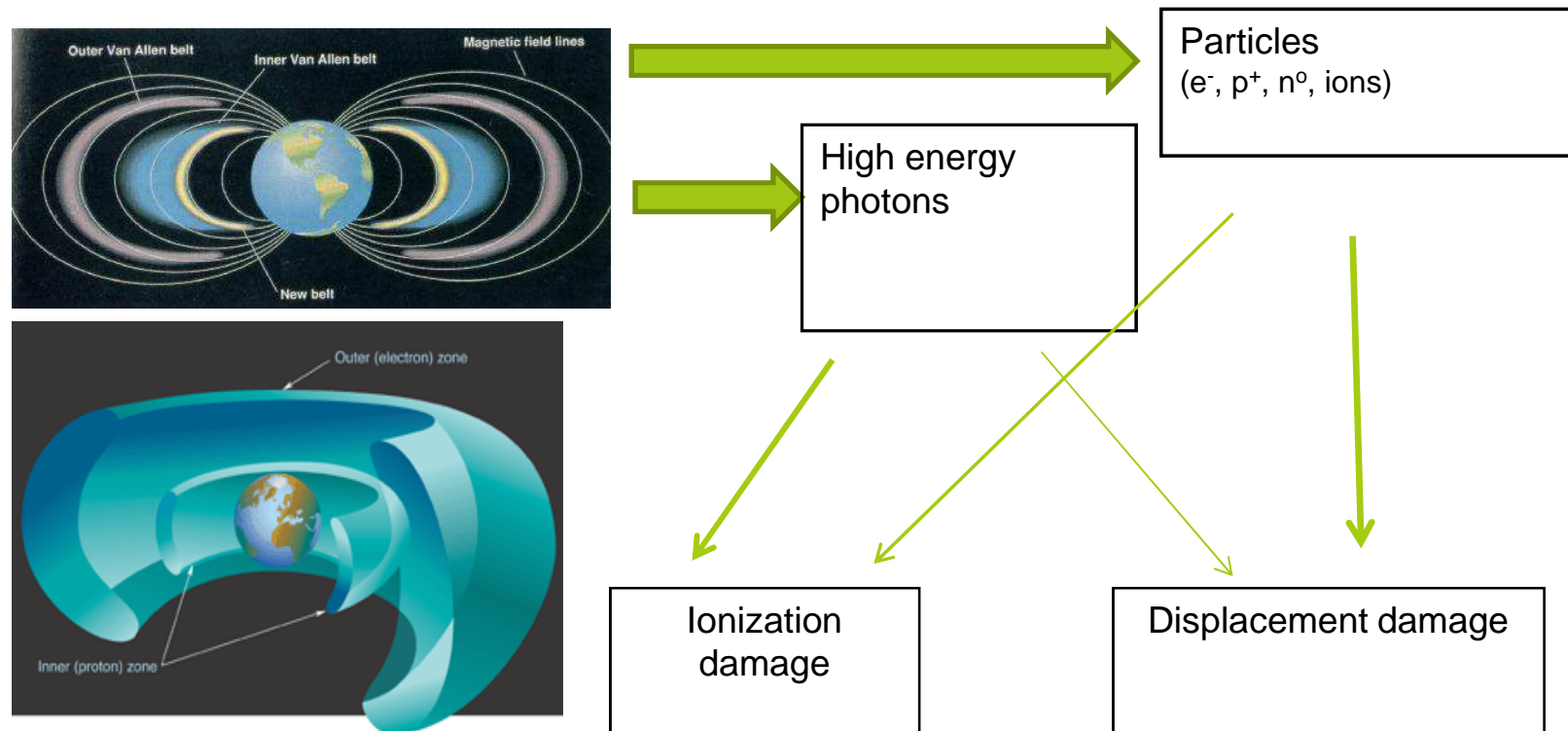


Racetrack Memory



S. P. Parkin, IBM

Why study radiation?



Aerospace Electronics require “RAD HARD” properties!!

Spin Disorder in Magnetism: Building the foundation

Third, we may recognize that certain solids, such as the ferromagnetic and ferroelectric solids, have highly individual properties, not widely shared, with which characteristic imperfections may be associated. Consider, for example, an ideal ferromagnetic solid in which all potentially alignable spins (electronic or nuclear) are aligned. An imperfection may be introduced in this structure by reversing one of the spins. If the interaction between spins is sufficient, this imperfection may have the property that, under proper conditions, it can move through the medium in the manner¹⁰ of a spin wave and hence be ascribed dynamic characteristics. It follows that the preceding lists of imperfections can be increased by the addition of other somewhat more specialized types such as spin waves and perhaps the analogous type of imperfection for a ferroelectric¹¹ material. In the interest of simplicity, we shall

¹⁰ F. Bloch, *Z. Physik*, **61**, 206 (1931); J. C. Slater, *Phys. Rev.*, **52**, 198 (1937).

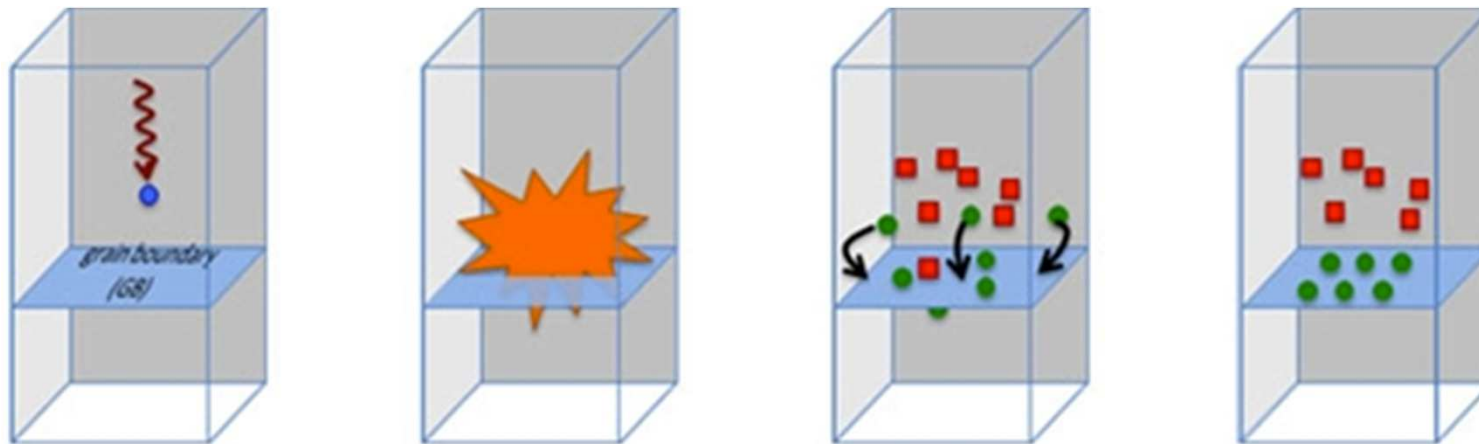
¹¹ See the review article by A. von Hippel, *Rev. Mod. Phys.*, **22**, 221 (1950).

omit such topics from detailed consideration, recognizing, however, that there is the possibility of expansion in this direction as the properties of somewhat atypical systems are included.

• *Imperfections in Nearly Perfect Crystals: A Synthesis (Frederick Seitz, 1952)*

“Ferromagnetic and ferroelectric solids can contain **imperfections in the form of spin disorder but in the interest of simplicity, we shall omit such topics** from detailed consideration....”

Basic Radiation Damage Mechanism



Energy Frontier Research Centers (EFRCs), DOE

Long-lived effects

Charge trapped in nonconductive regions, charge build-up, oxidation reduction reactions, stable free radicals, bond scission, internal fields, coloration

Transient effects

excess current, voltage spikes, latching, flip-flop, breakdown/ Burnout due to excess current, short-lived color centers...

Long-lived effects

↑ defect concentration,
↓ decreased lifetime
↓ mobility, ↓ n_s
- Local disorder leading to dilation and stress

ionization

Displacement

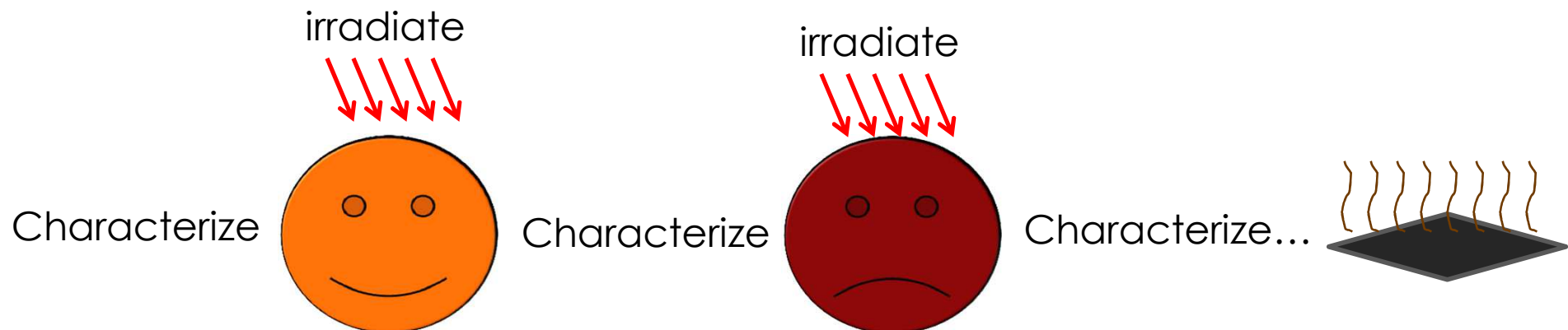
Irradiation process

3 basic types of displacement and ionization damage experiment

In-situ

Single exposure

Incremental



Samples:

MnAl and TbCoFe thin films
Multilayer samples

Irradiation condition:

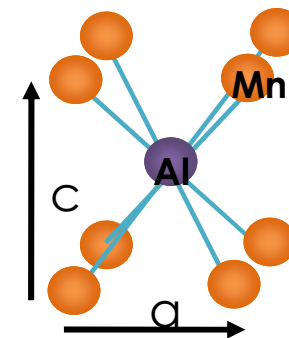
- ☒ Source: 2 MeV Proton (**Displacement damage**)
- ☒ Fluence: $1 \times 10^{14} \text{ cm}^{-2}$ and $1 \times 10^{15} \text{ cm}^{-2}$

Characterization:

- ☒ XRD (crystallinity, chemical ordering)
- ☒ TEM (defects)
- ☒ AFM and MFM (morphology and magnetic domain structure)
- ☒ VSM (magnetism and magnetic anisotropy)
- ☒ Hall measurement (spin dependent transport).

Crystalline systems: MnAl

- **Bulk Structural and Magnetic Properties**
 - $L1_0$ tetragonal structure
 - High saturation moment (490emu/cc);
 - Large uniaxial anisotropy (1×10^7 erg/cc);
- **Metastable and Formed only with Mn atomic percentage between 50% -60%.**



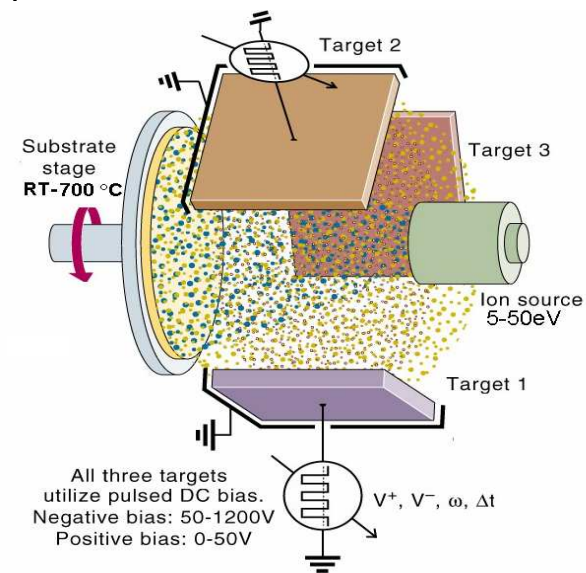
Film Growth and Characterization

Deposition & Post annealing

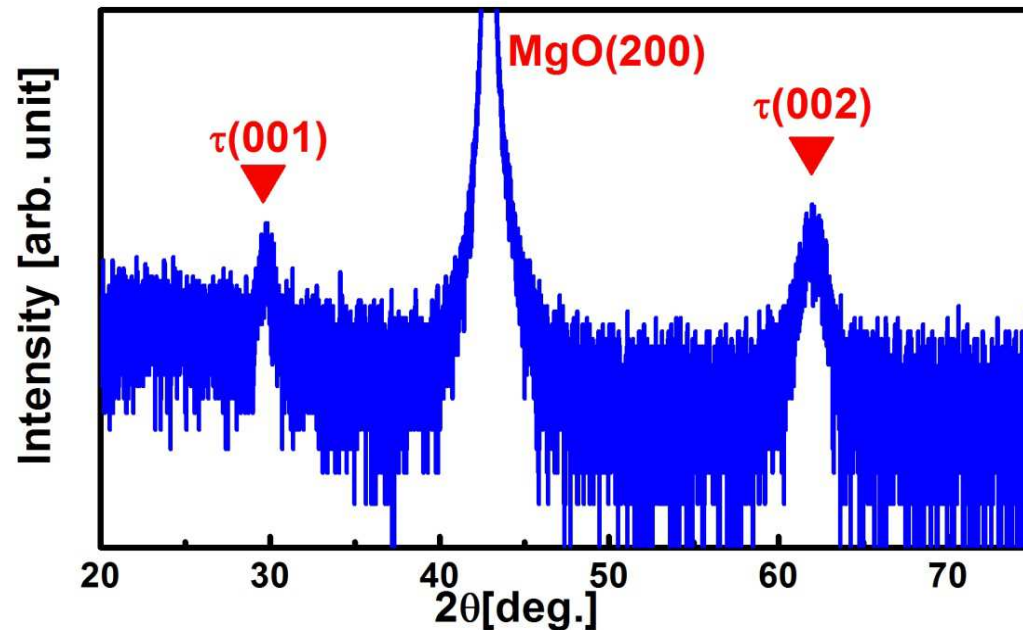
- Alternating Al/Mn quasi-monolayer deposition on MgO(100) substrates.
- Bias Target Ion Beam Deposition system (BTIBD) (Base pressure at 6×10^{-8} torr)
- Rapid Thermal Annealing (in vacuum at 400°C for 12s)

Characterization:

- XRD (crystallinity, chemical ordering)
- VSM and MOKE (magnetism and magnetic anisotropy)
- Hall measurement (spin dependent transport)



XRD characterization of MnAl thin films

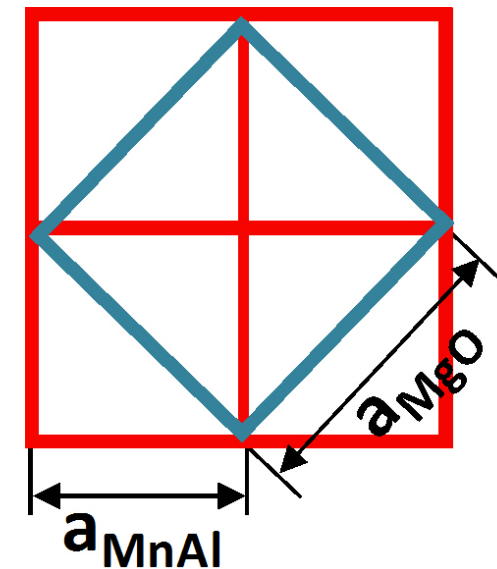
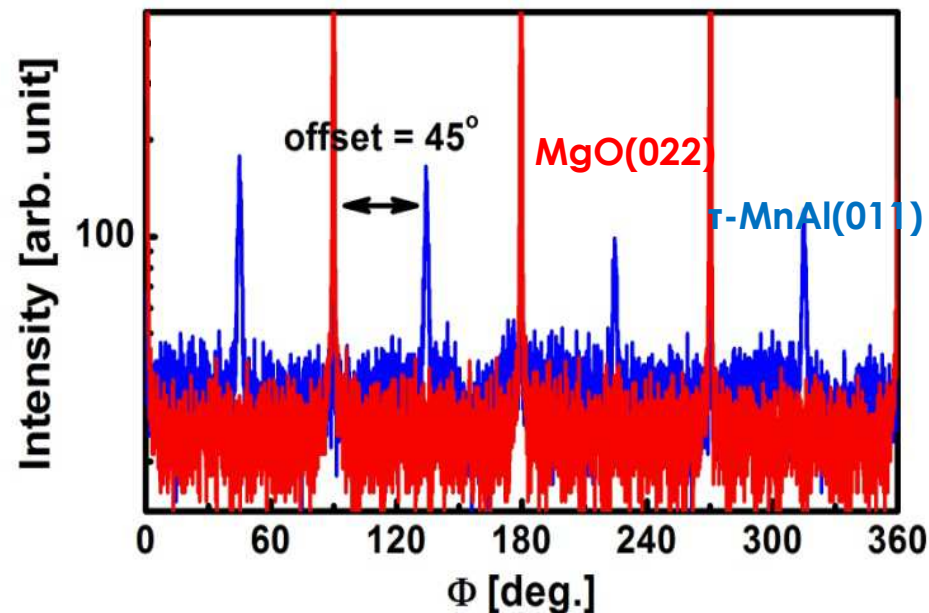


- Fundamental Peak $\tau(002)$ → tetragonal cubic structure;
- Superlattice Peak $\tau(001)$ → constructive diffraction between highly ordered Mn and Al atomic planes.

Y. Cui et al, JAP, 110, 103909 (2011)

T- Phase MnAl Grows Epitaxially on MgO Lattice

$[\text{Al/Mn}(5.7\text{\AA})]_{18}$ (10.2nm)

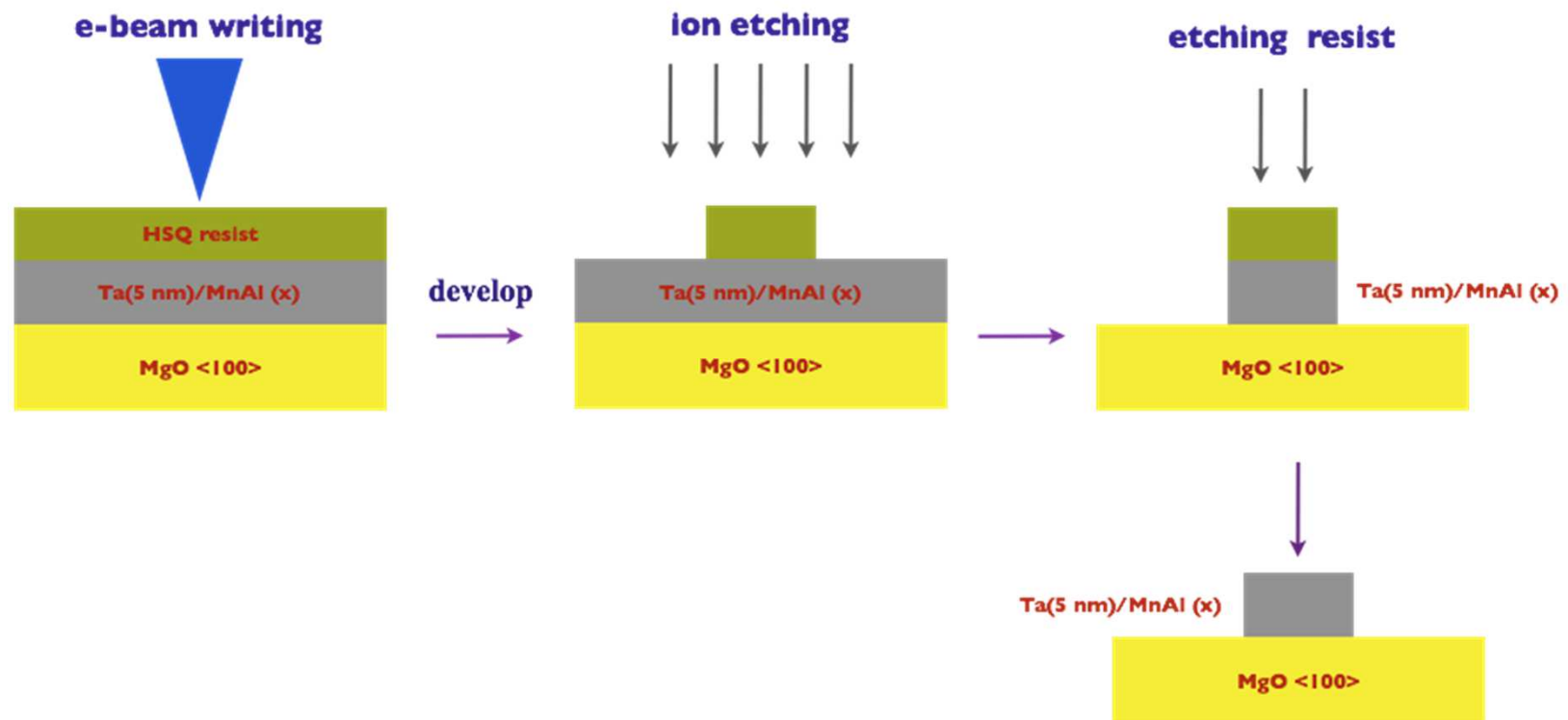


$$2\theta_{\text{MgO}(022)} = 62.50^\circ \rightarrow a_{\text{MgO}}/\sqrt{2} = 2.97 \text{ \AA}$$

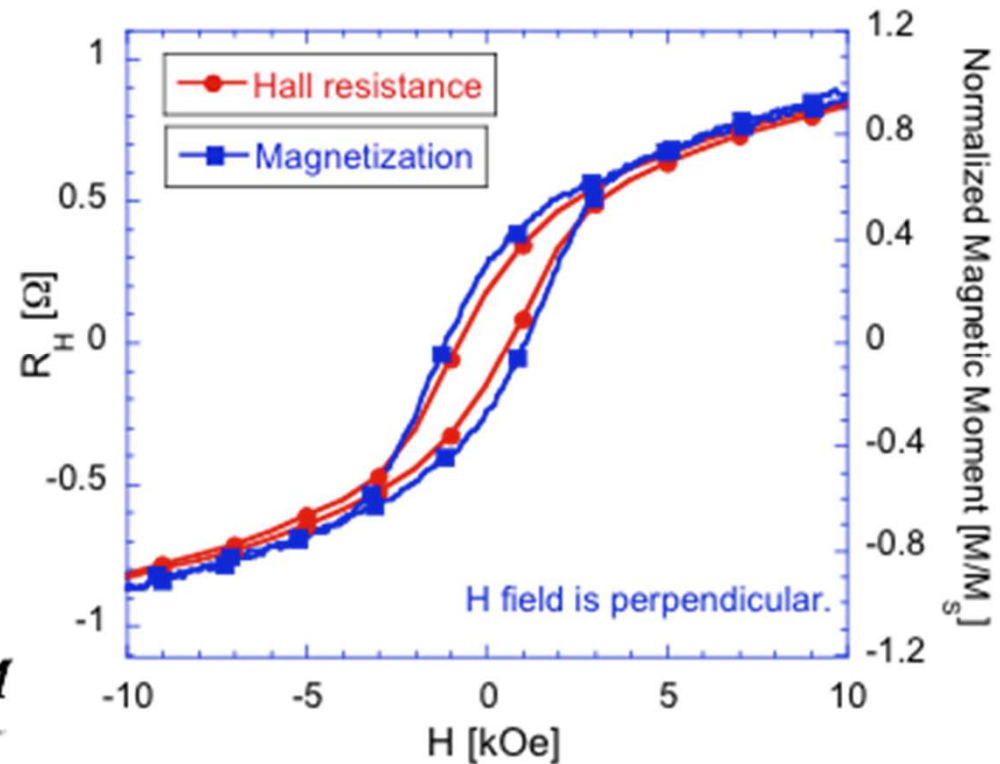
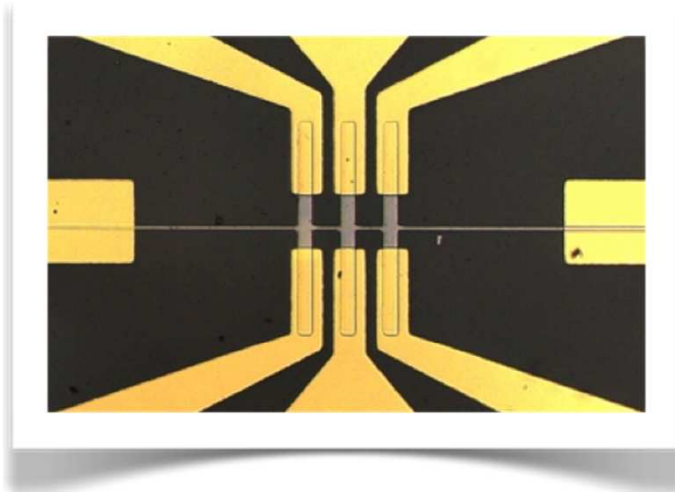
$$2\theta_{\text{T-MnAl}(011)} = 42.37^\circ \rightarrow a_{\text{MnAl}} = 3.02 \text{ \AA}$$

Y. Cui et al, JAP, 110, 103909 (2011)

Hallbar Fabrication

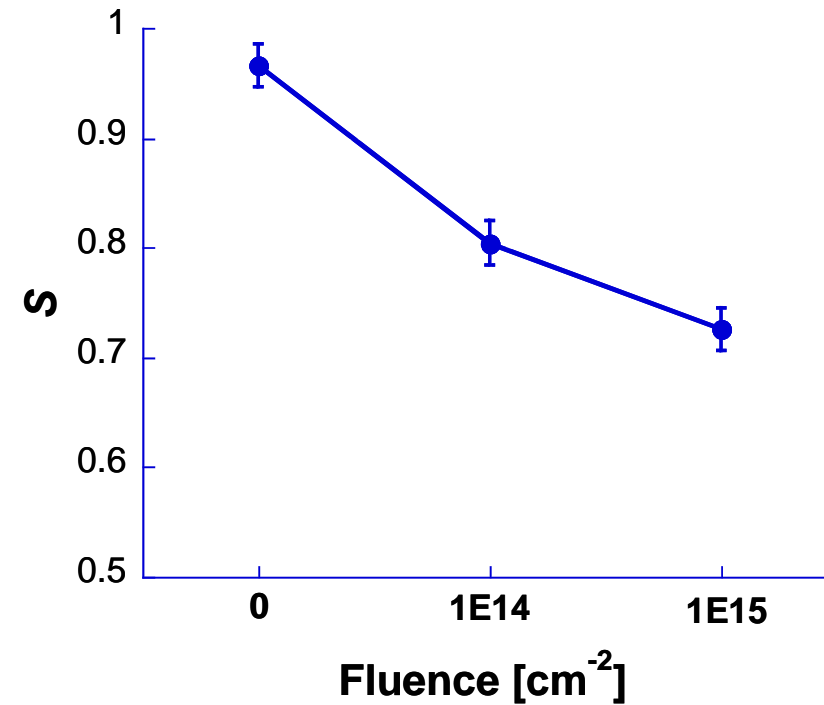
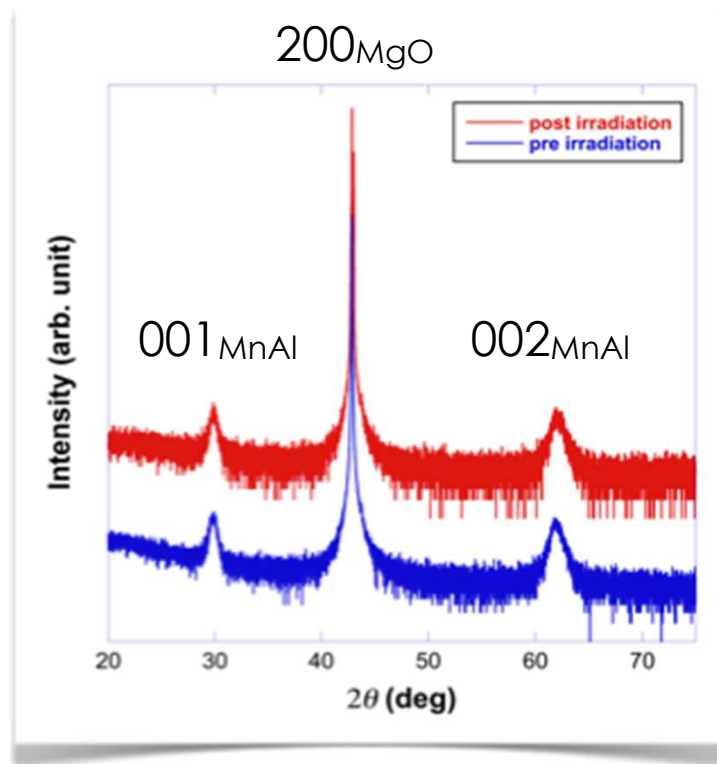


Magneto-transport of MnAl

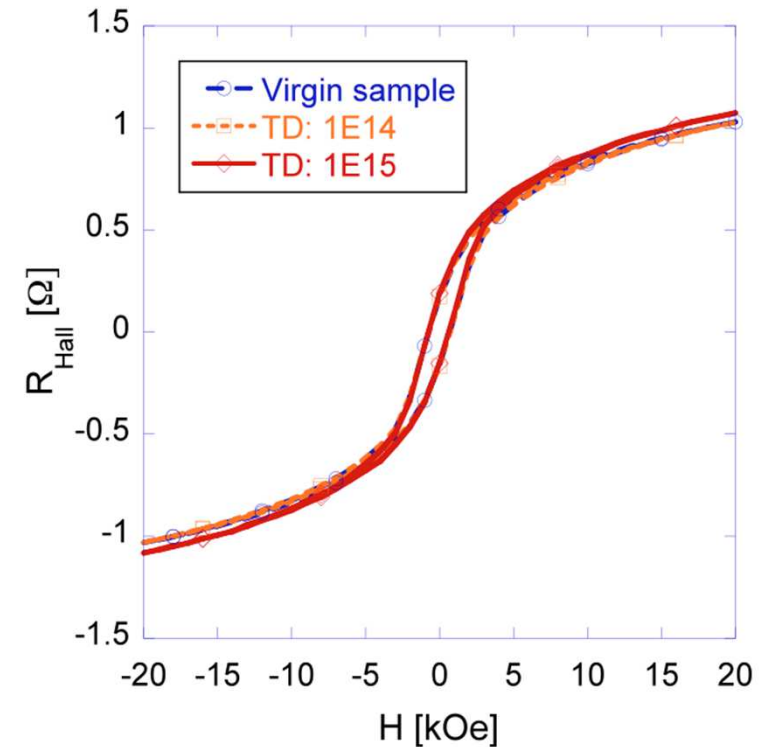
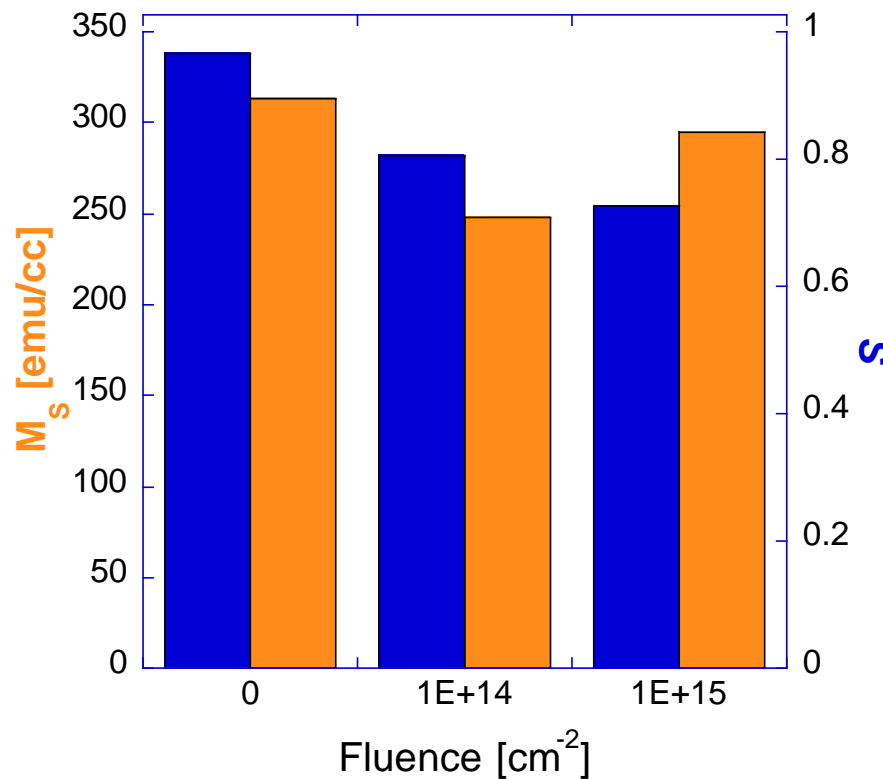


$$R_{Hall} = \underbrace{R_0(H)\mu_0 H}_{\text{Ordinary Hall effect}} + \underbrace{R_s(H)\mu_0 M}_{\text{Anomalous Hall effect}}$$

Chemical ordering (S) vs. Fluence

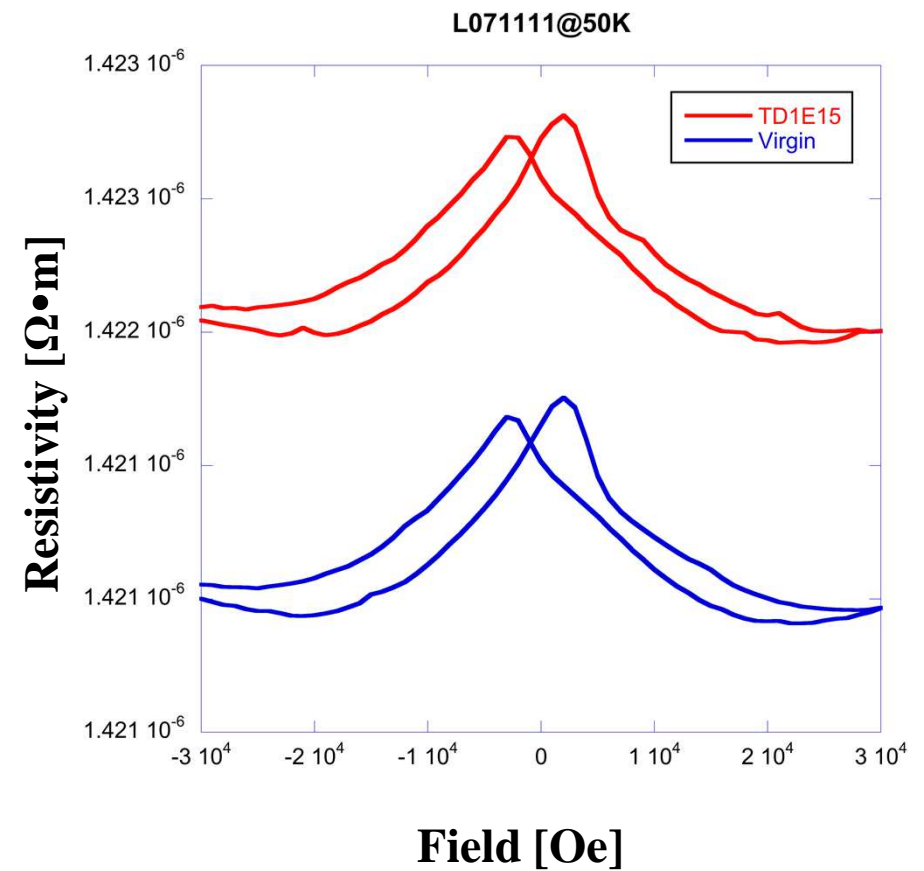
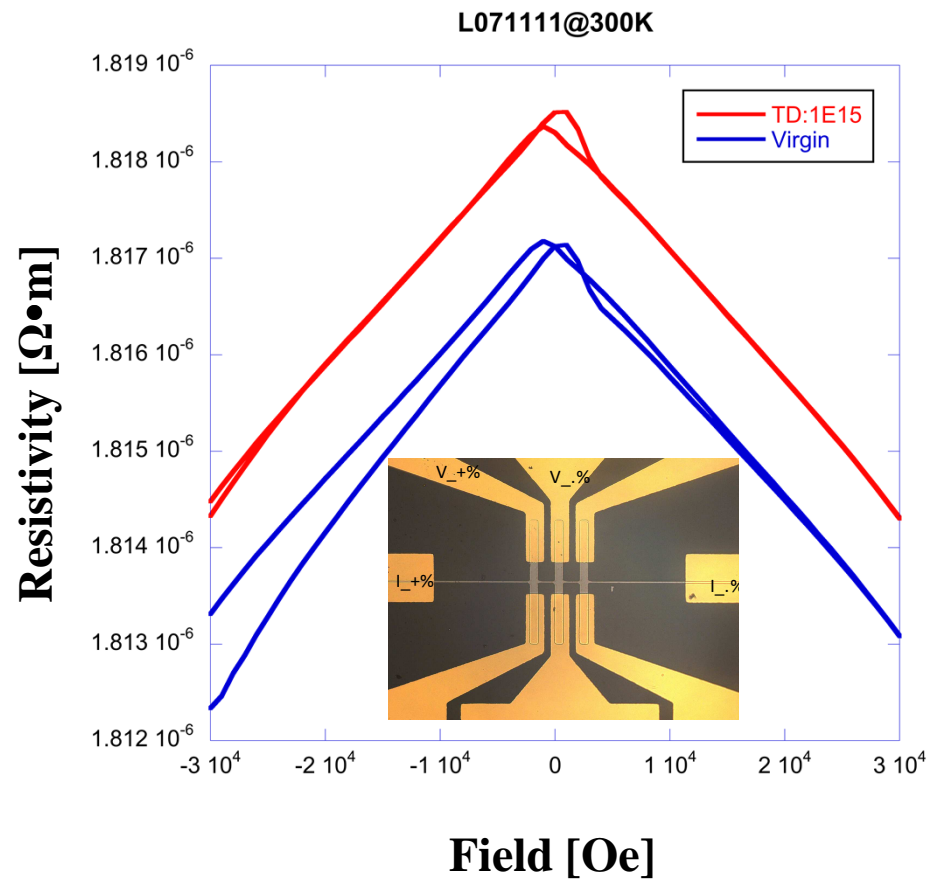


M_s and Hall effect vs. Fluence



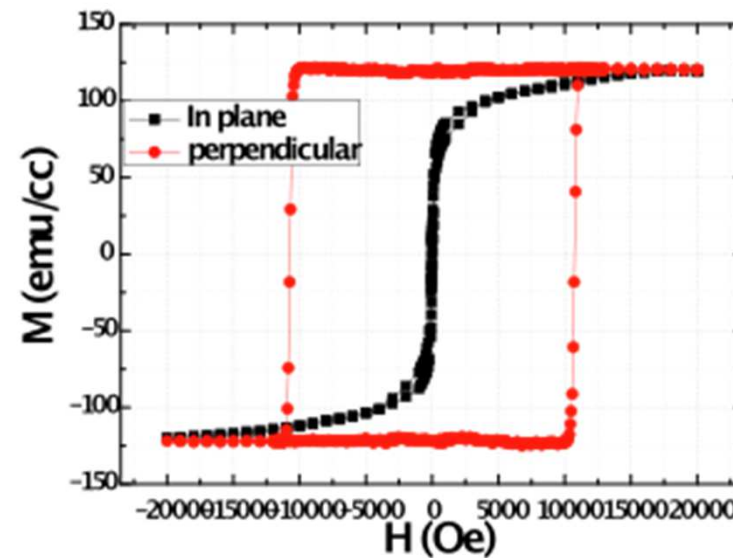
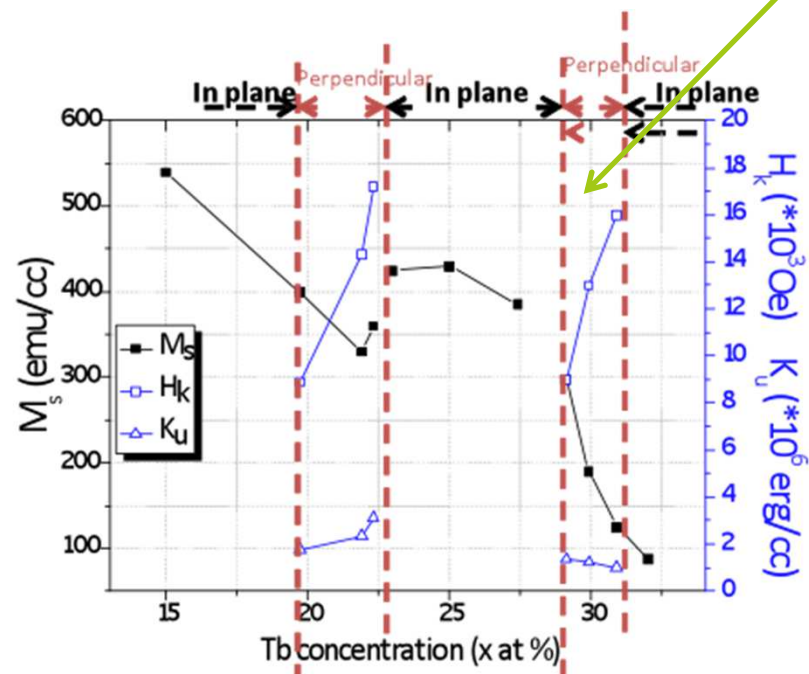
- The Chemical ordering decreases monotonically indicate the structural disorder after irradiation .
- There appear to be fluctuation in saturation moment.
It was not clear whether the magnetic defects were introduced during irradiation.

Resistivity measurement



Amorphous System: TbFeCo

All samples were from this region which has never been reported before

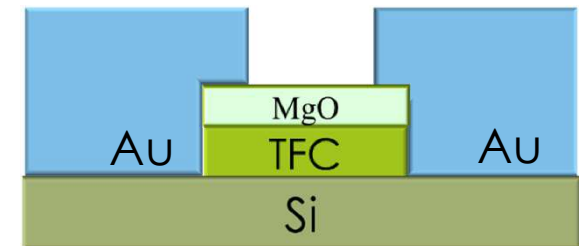
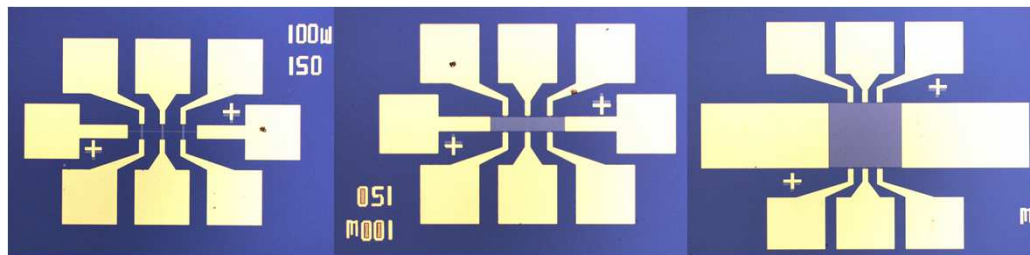


M. Ding and J. Poon, unpublished

Growth and Characterization

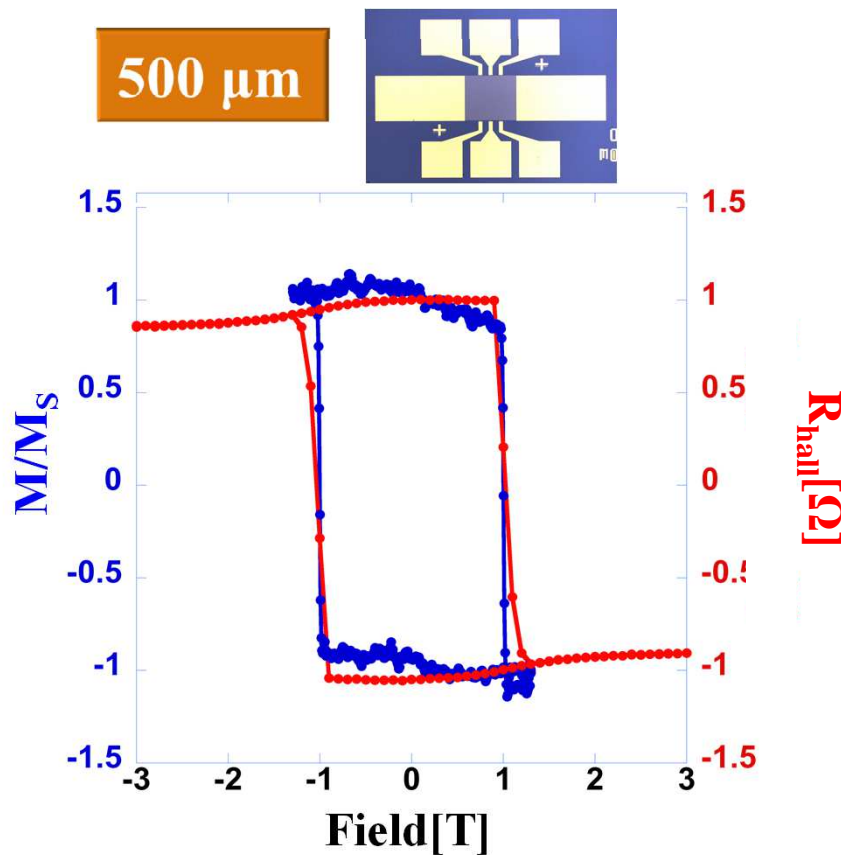
- ◆ RF Magnetron sputtering system: co-deposition of Tb, Co, Fe
- ◆ Based pressure at 8×10^{-7} Torr
- ◆ Growth at room temperature
- ◆ (100)-oriented crystal Si/SiO₂ substrate
- ◆ As-deposited films were characterized magnetic properties by VSM and MOKE
- ◆ Magneto transport – AHE

Fabrication:



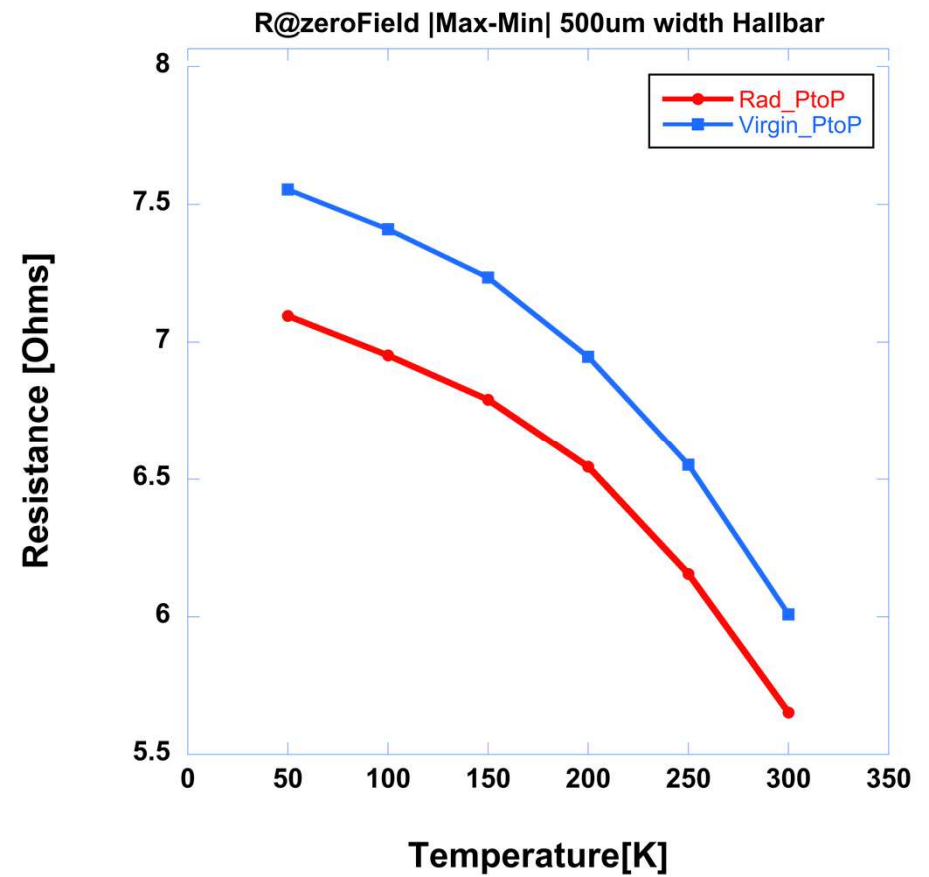
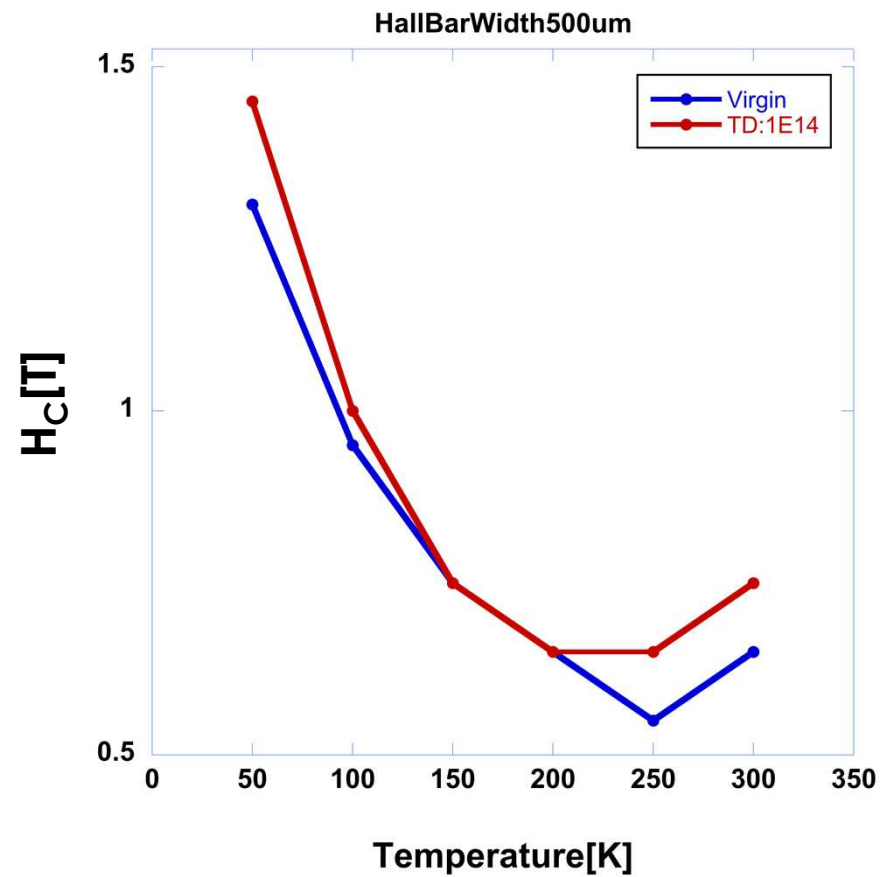
- Hall Bar were fabricated using Photolithography technique
- Diluted HCl was use to etch away TbFeCo film
- Au/Ti electrical contacts were deposited by e-beam evaporator via lift-off process.

Magneto-Transport

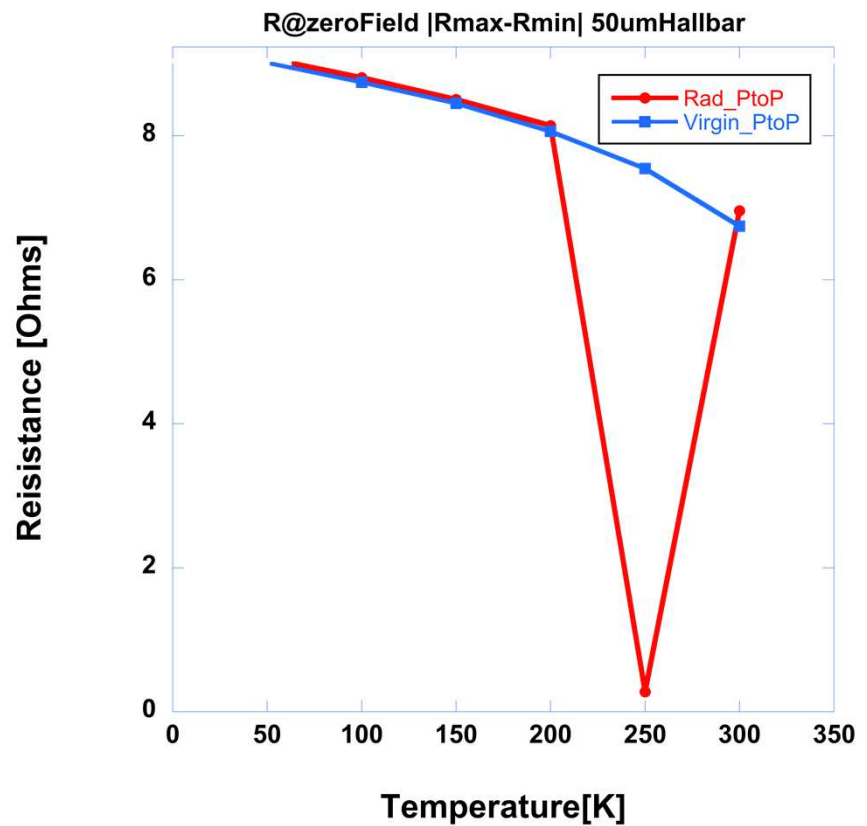
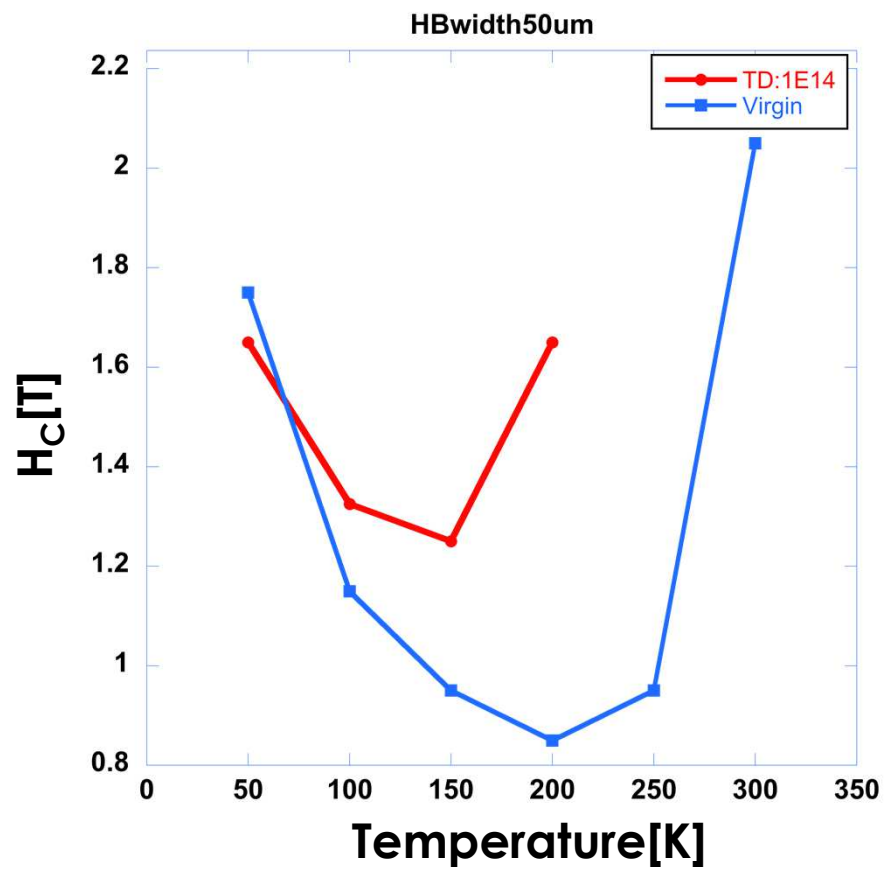


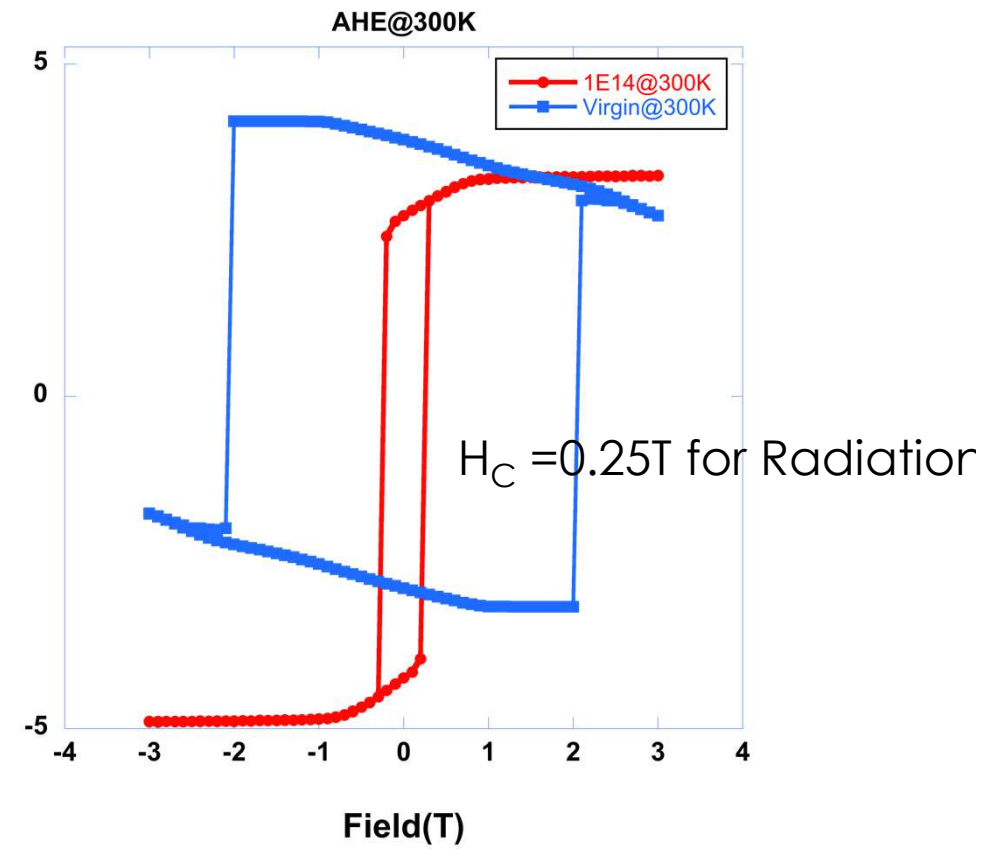
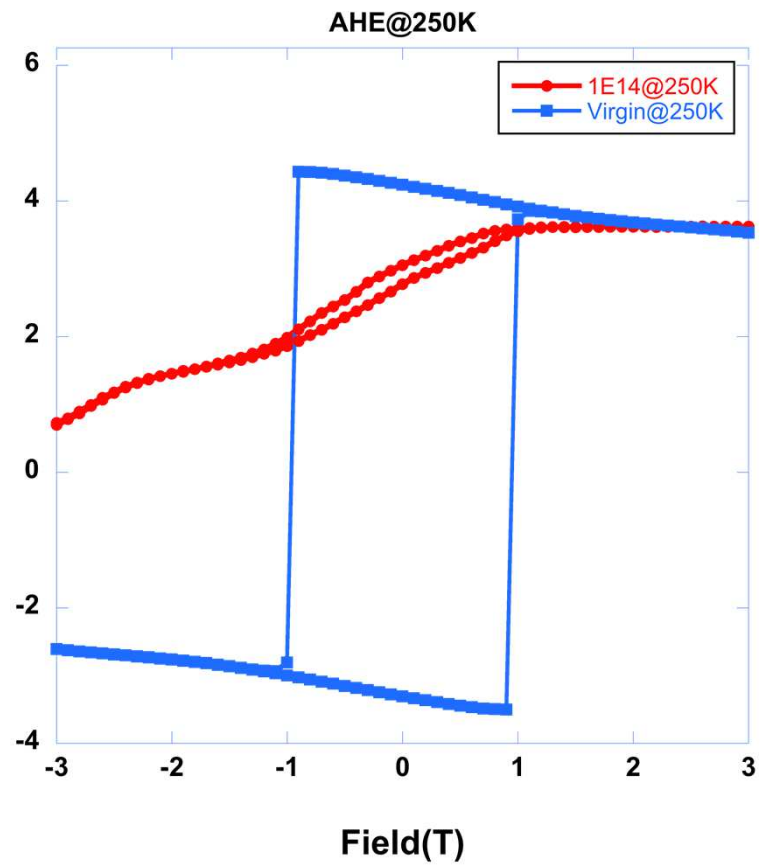
- ◆ AHE resistance mimics magnetization loop nicely
- ◆ Extract H_C from AHE data

500umwidth Hallbar

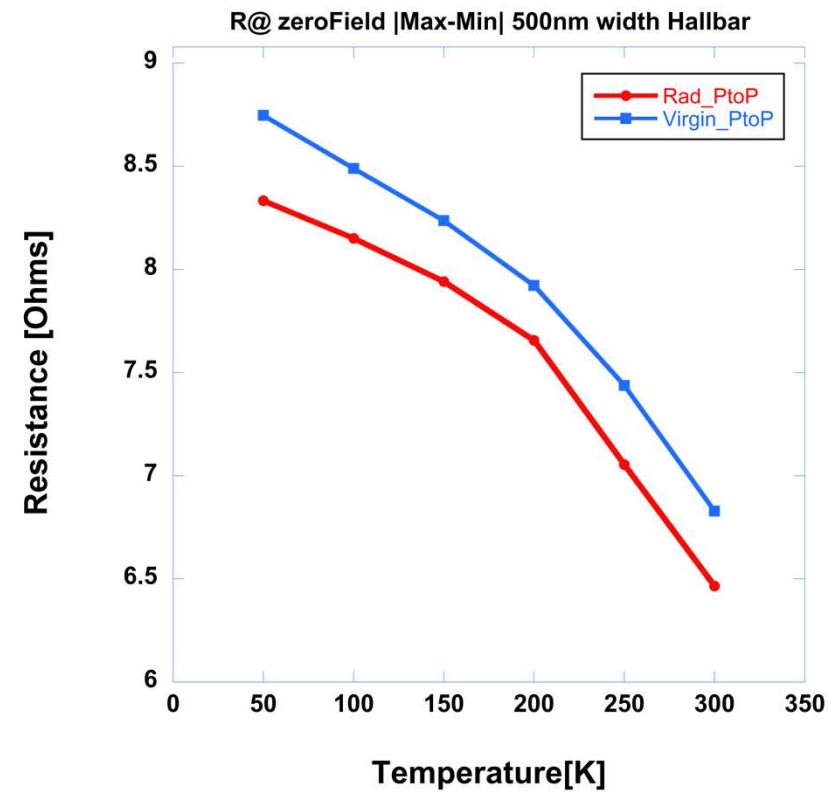
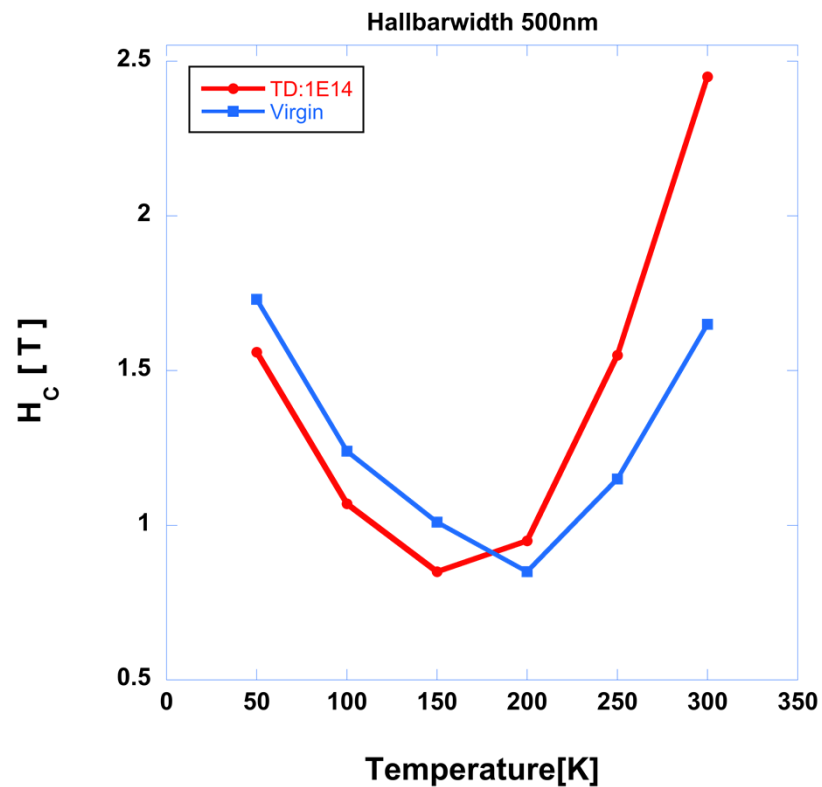


50umwidth Hallbar

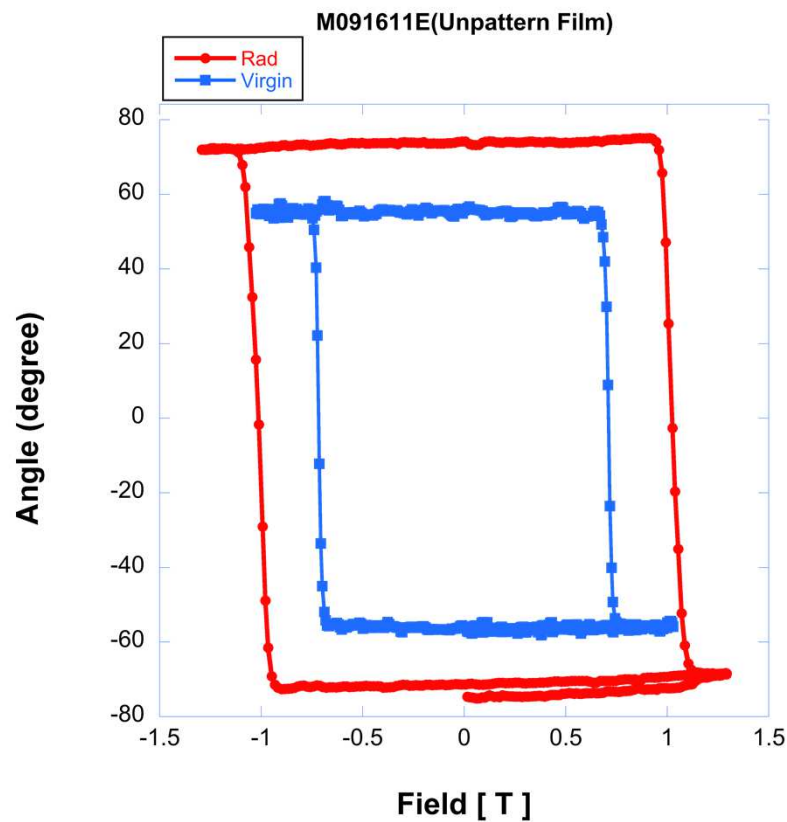




500nm width HallBar



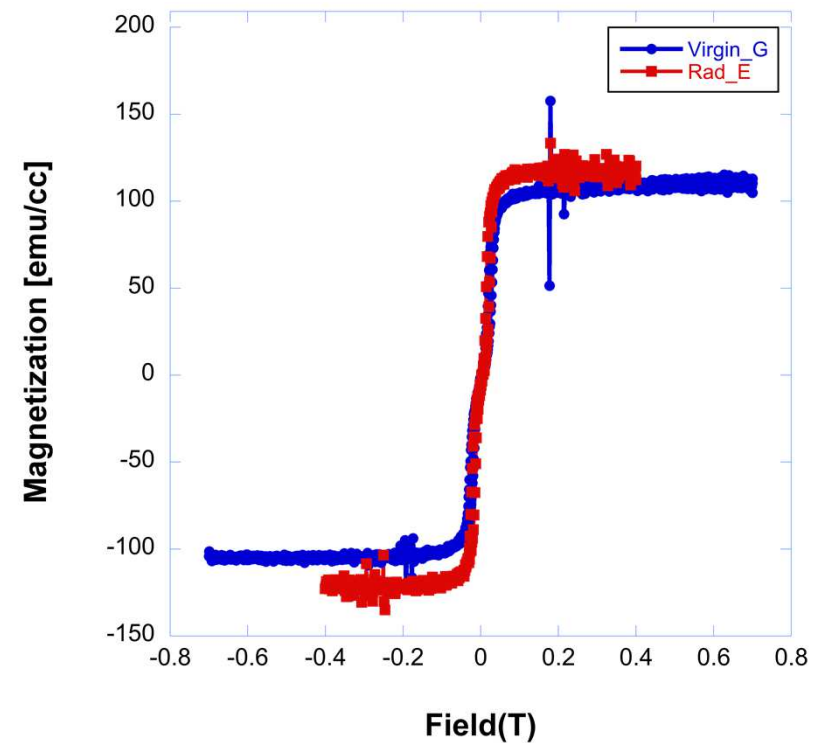
Magnetization: Unpatterned film



Virgin $H_C = 7150$ Oe
 Rad $H_C = 10000$ Oe

MOKE

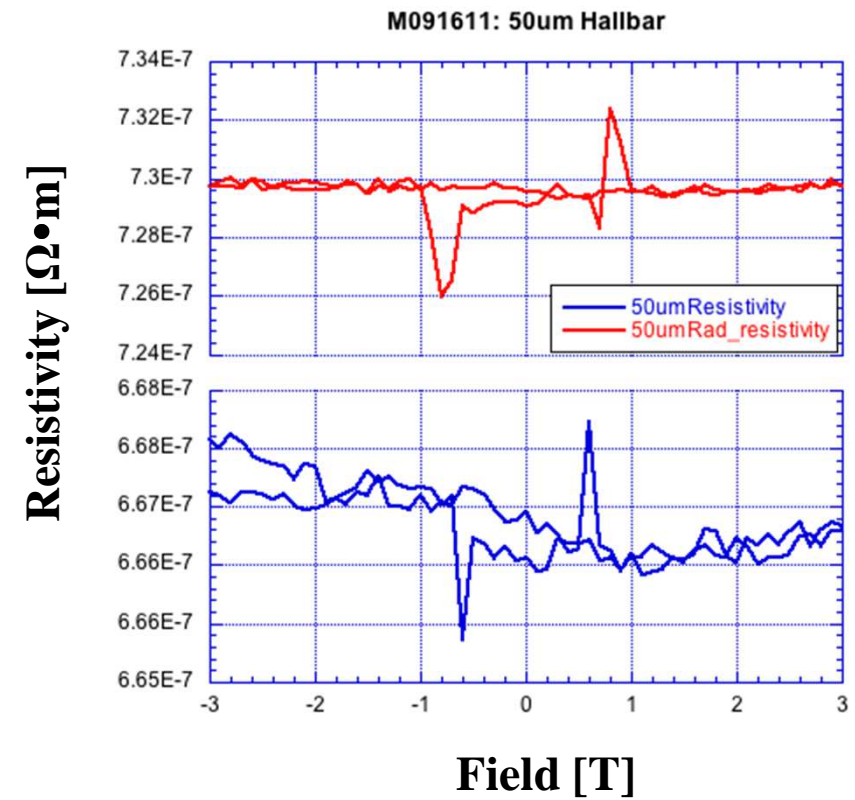
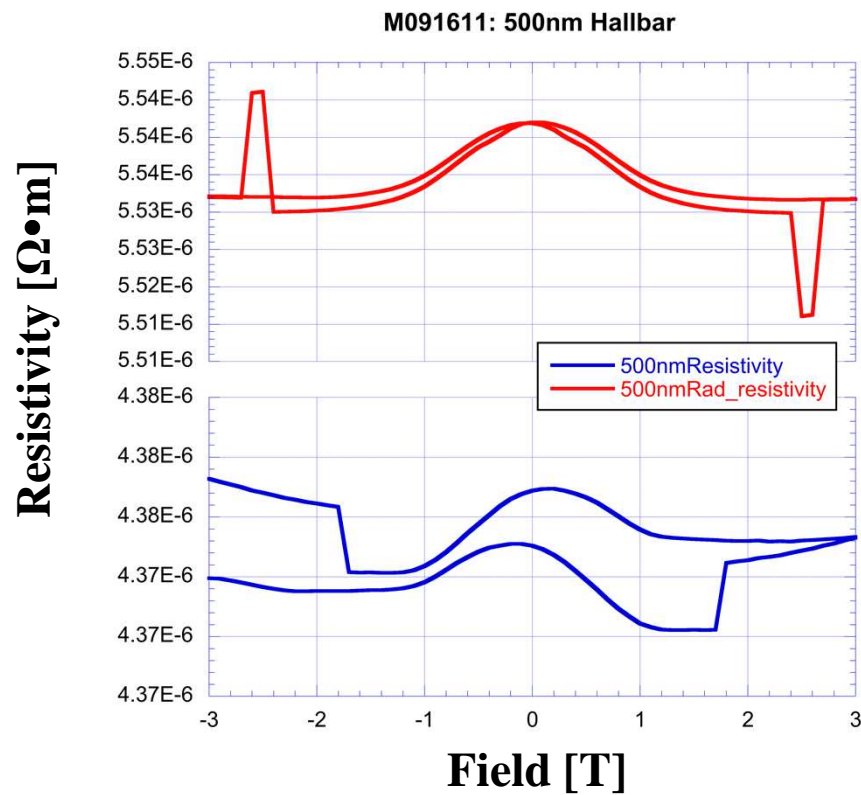
Sample G, $M_S = 107.81$ emu/cc
 Sample E_rad $M_S = 119.15$ emu/cc



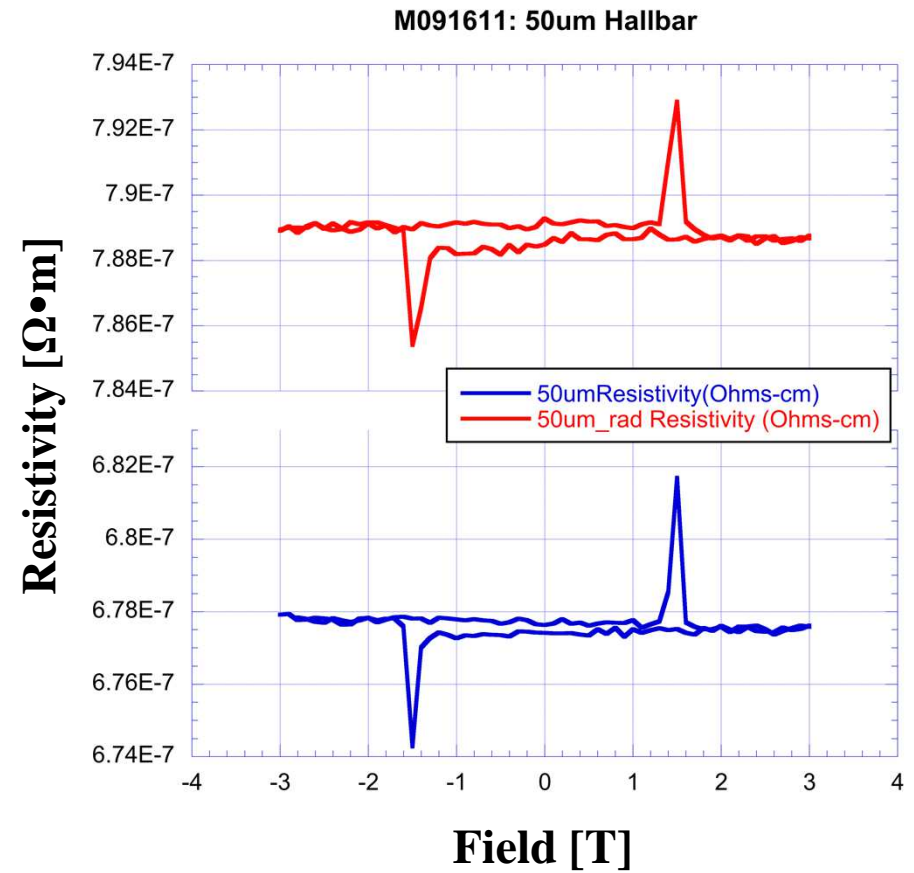
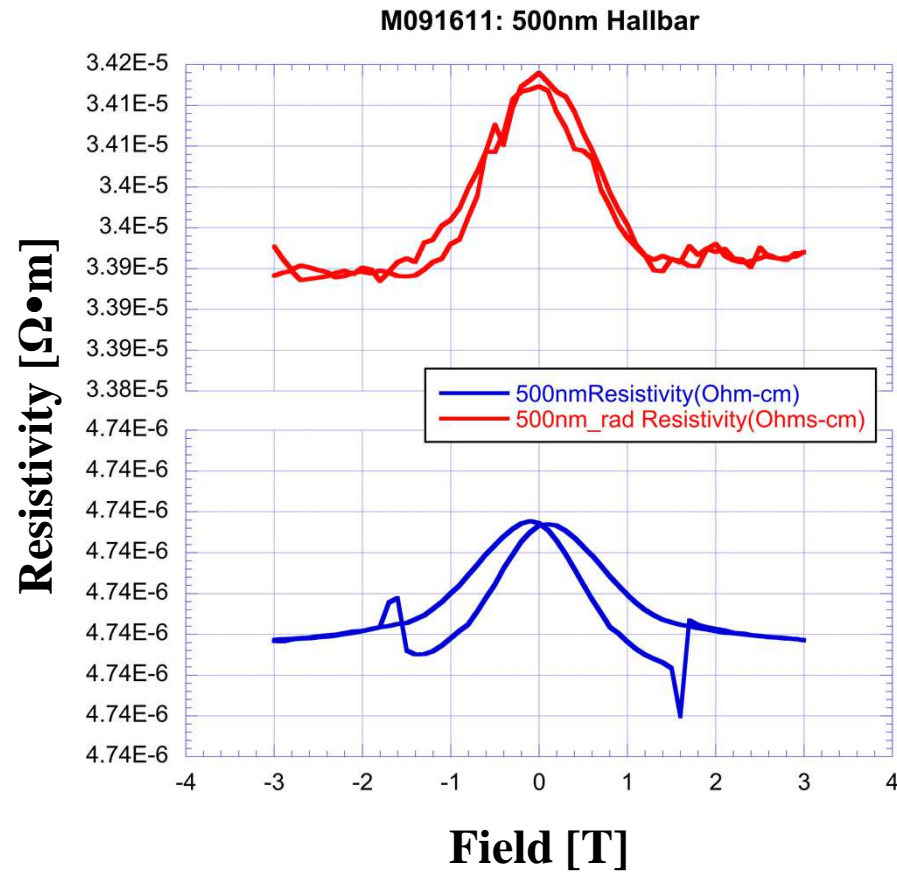
In-plane VSM

Resistivity Measurement

Temp@300K



Temp@50K

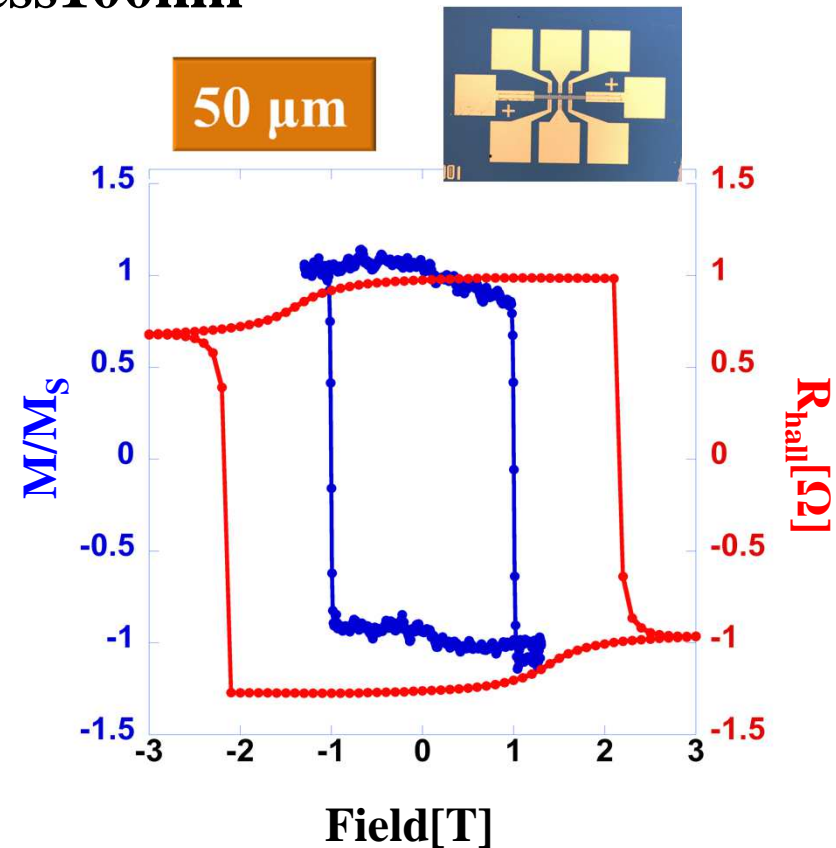
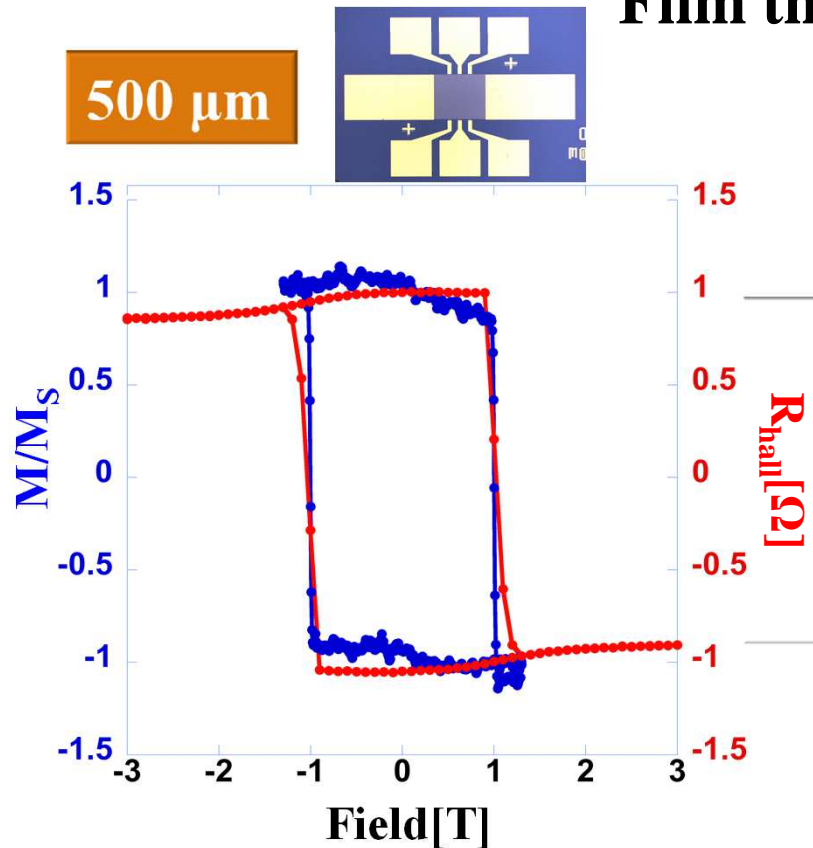


Summary and Future Work

- With the advent of spintronics and nanomagnetics, a fundamental understanding is required to understand the spin related disorder effects, particularly in nanoscale system.
- 2MeV proton have been used to investigate the displacement damage on crystalline MnAl and Amorphous TbFeCo system.
- The chemical order in MnAl decrease monotonically as the radiation fluence increase indicating microstructure change. However, there was a fluctuation in saturated moment after the second irradiation.
- Resistivity change dramatically in TbFeCo after irradiation compared to the change in MnAl system. MnAl is more robust in term of electrical transport.
- comprehensive characterization on microstructure, magnetic structure and magneto-transport will be required to understand the spin related disordering effect.
- The effect of displacement damages and ionization damage will be studied on the multilayer structures including spin valves or magnetic tunnel junctions.

Hall bar width vs. Coercive field

Film thickness 100nm



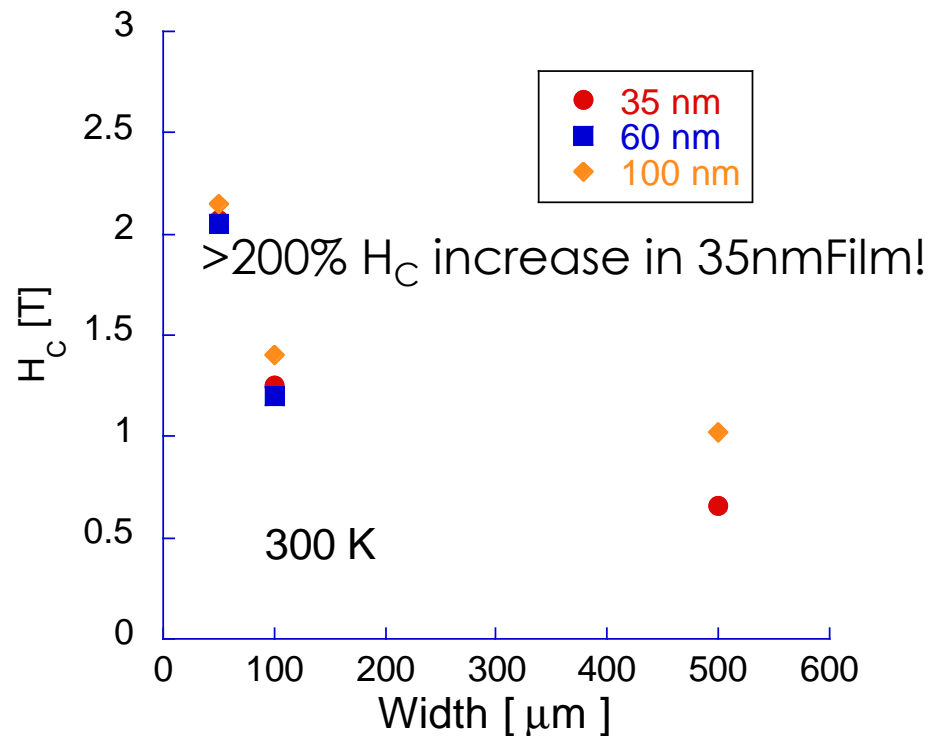
$$R_{\text{Hall}} = R_0(H)\mu_0 H + R_s(H)\mu_0 M$$

Ordinary
Hall
effect

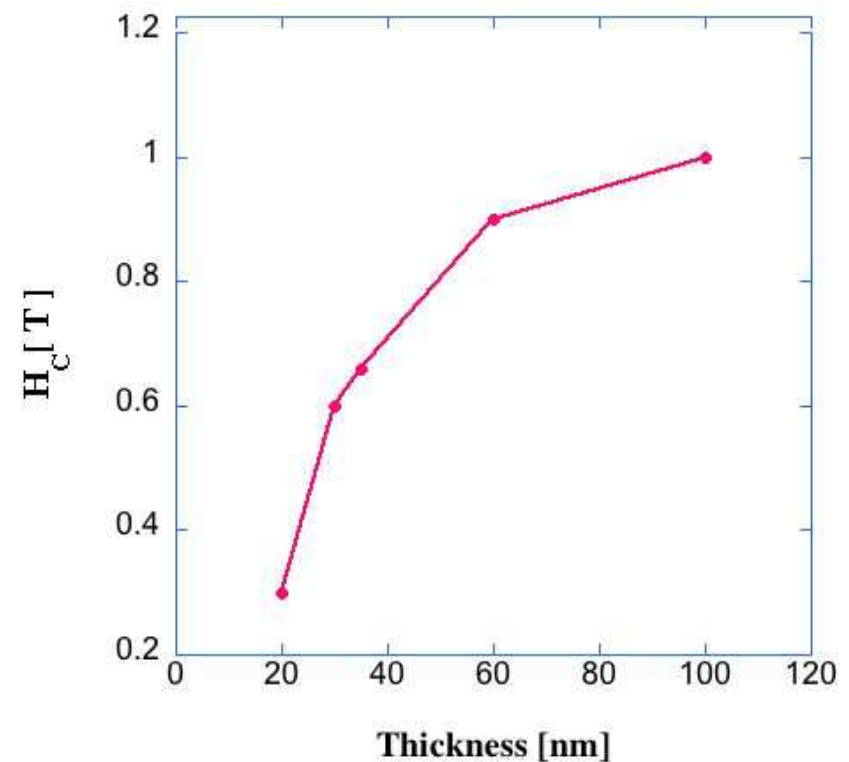
Anomalous
Hall effect

Coercivity Field Enhancement

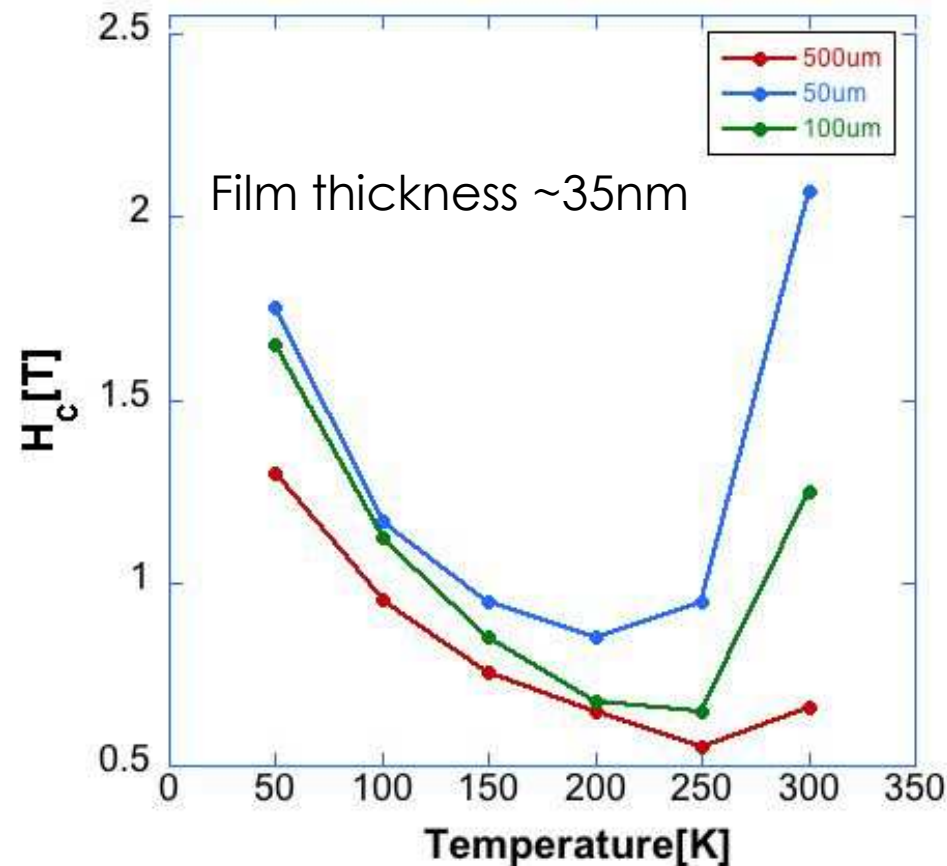
Hall Bar Coercivity at RT



Unpattern film Coercivity at RT



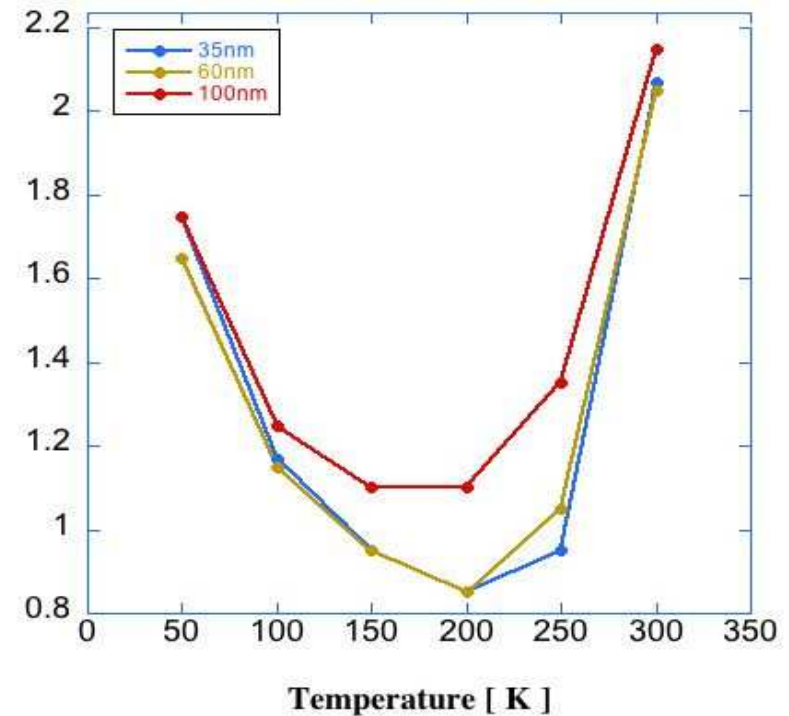
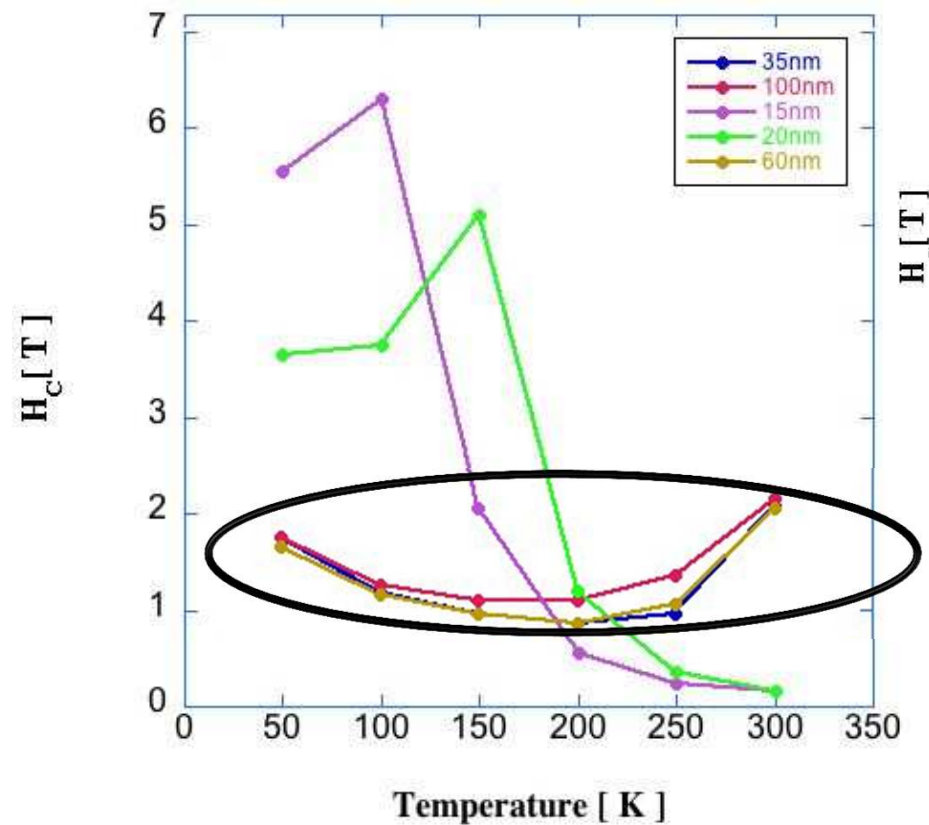
Temperature dependence



- Minimum coercivity (H_{Cmin}) exists as we did Temperature scan!
- The position H_{Cmin} vary for different Hall Bar width.
- The temperature dependence of H_C is reversible

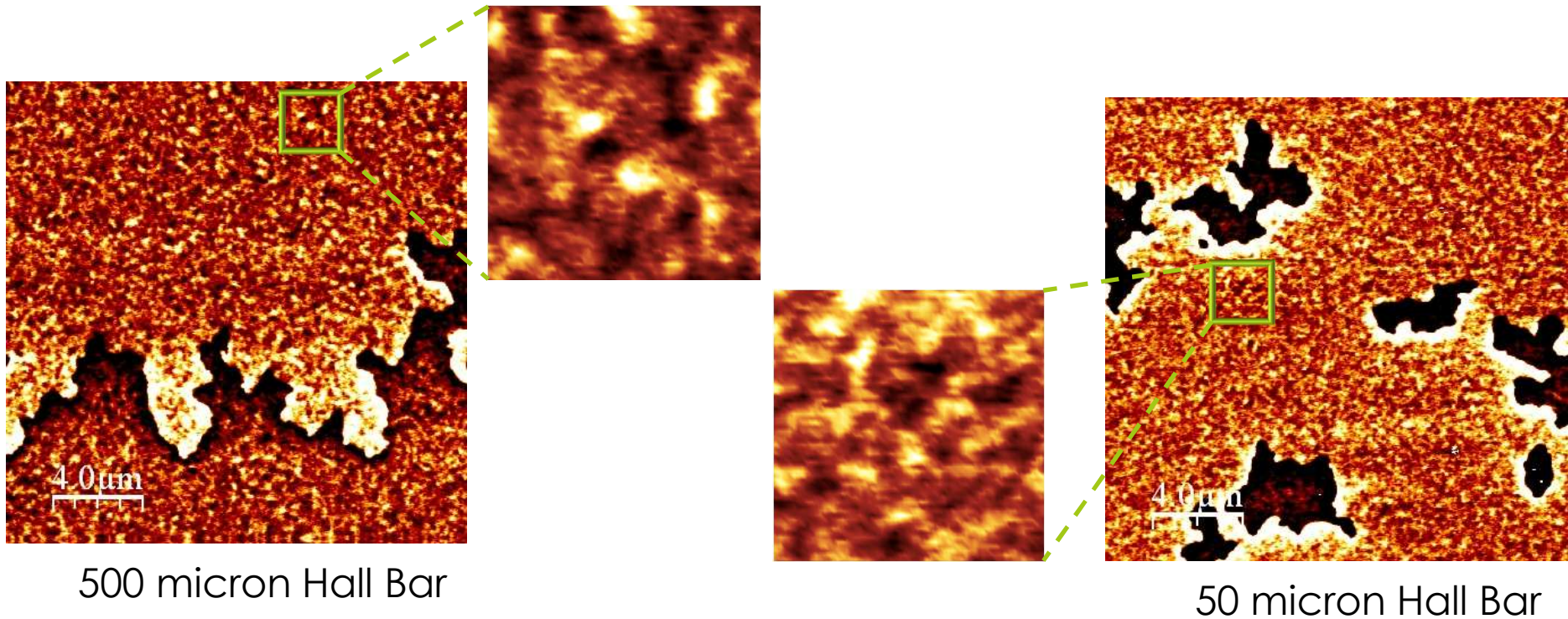
Thickness comparison

Hall Bar width = 50 μm



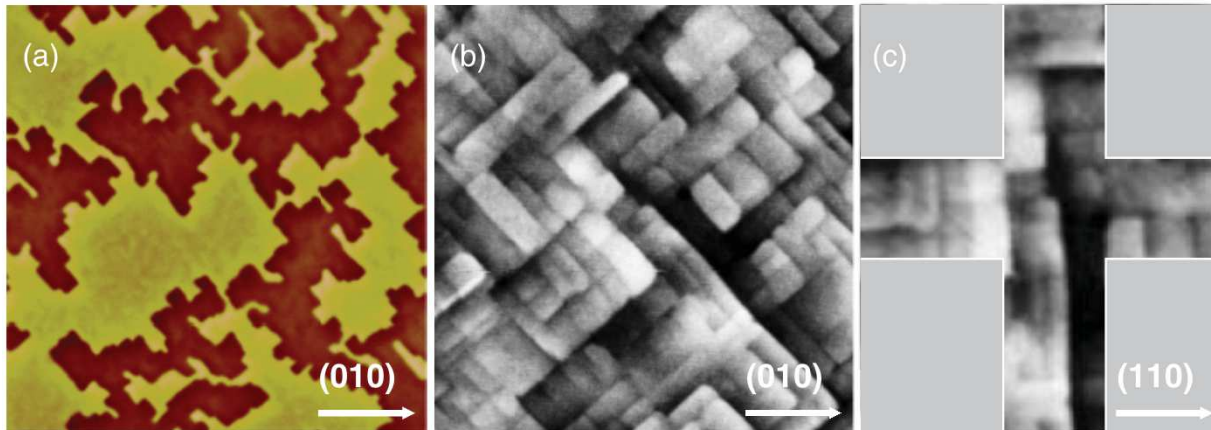
Thinner film $\rightarrow H_{Cmin}$ shift toward 300K

Blocking of Domain Wall Motion?



20nmTbFeCo: Demagnetized State

H_C enhancement in FePt

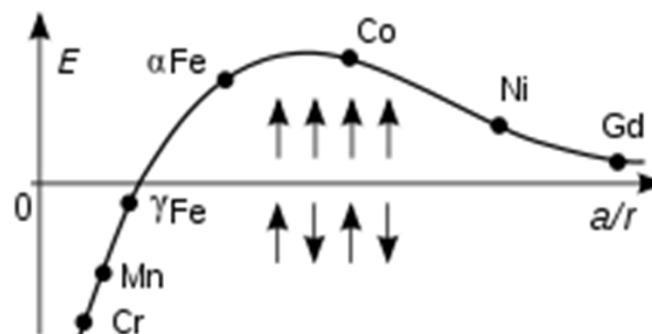


The decrease of branch widths reduces the number of available paths and thus forces the DW to cross microtwins with larger pinning strengths, increasing the coercivity.

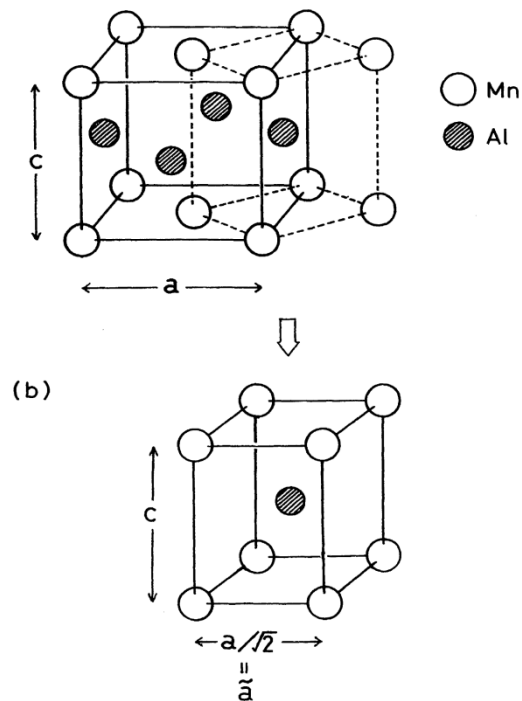
J.P.Attane et al.,PRB 84, 144418(2011)

Supplementary

- **Origin of the magnetism: exchange coupling vs. the ratio of the interatomic distance a to the radius of 3d electron shell r .**

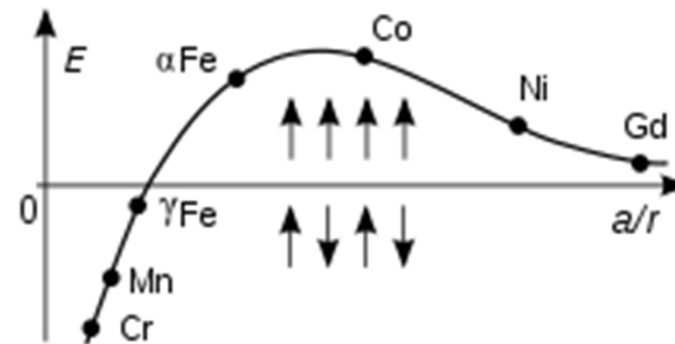


$L1_0$ reduced to distorted B2



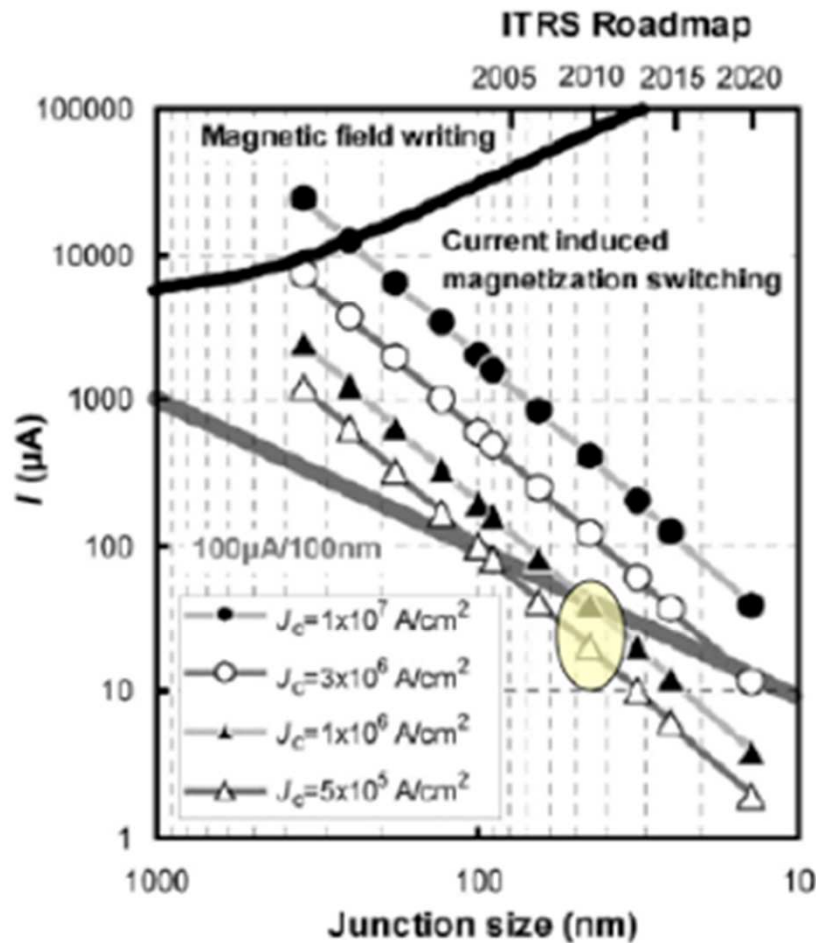
Bethe-Slater Curve

exchange coupling vs radius of 3d electron shell



From link:
http://en.wikipedia.org/wiki/Bethe_Slater_curve

Promise of STT-RAM



STT-RAM architecture \rightarrow 1MTJ-1T for maximum device density

Switching current supplied by CMOS transistor

Switching current density needs to be lowered to $5 \times 10^5 \text{ A/cm}^2$

Switching energy needs to be reduced